



EVOLUTION™ WR/ES WIND-RATED TENSION TENT Instruction Manual

40' Wide (*single center pole*)

50' Wide (*single center pole*)

60' Wide (*twin center pole*)

80' Wide (*twin center pole*)

100' Wide (*twin center pole*)

Eureka!

www.eurekapartytents.com

TECHNICAL INSTRUCTION MANUAL: EVOLUTION™ WR/ES (WIND-RATED) TENTS

STOP

Prior to installing any tent, always make sure you check for overhead and underground obstructions!

For safe assembly, we recommend:

- Steel Toe Safety Shoes
- Utility Aprons
- Cleaning Supplies
- Front End Loader
- Hard Hats/Helmets
- Step Ladders
- Tape Measures
- Carpet Dolly
- Safety Gloves
- Drop Cloths
- Sledge Hammer/Stake Driver
- Wooden coaster for side poles

ALWAYS READ THE TECHNICAL INSTRUCTION MANUAL COMPLETELY BEFORE BEGINNING. IF YOU HAVE ANY QUESTIONS, PLEASE CONTACT YOUR SALES REPRESENTATIVE OR THE MANUFACTURER BEFORE YOU BEGIN.

CAUTION

Call 811 prior to installing your tent and make sure your underground utility lines are marked. It's FREE and helps prevent accidents and/or injury.



**Know what's below.
Call before you dig.**

CAUTION

A site survey should be conducted by a qualified sales or tent installation professional. All information should be given to the foreman of the installation.

CAUTION

Evaluate the overall location. Inspect for overhead and underground obstructions and utilities. Determine exposure to wind. Test for anchoring stability and ground conditions. Determine method and type of staking that will be suitable for the tent and the tent site.

Proper staking is required on all tents. Soil conditions can vary from site to site and within a set up site. Additional stakes may be required in soft soil conditions or whenever stakes pull up from the ground.

Evolution WR/ES tents are engineered and wind-rated. For load-rating, you must refer to the specific tents' stamped, blueprint drawing. Failure to properly stake the Evolution WR/ES may result in injury or death.

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Assembly (100'x210' Shown)

1. With the site determined and evaluated, begin inspection and pre-assembly. Inspect the tent top to make sure there are no holes, rips or tears in the fabric and web belts. Inspect all hardware, plates, grommets, poles, stakes and other fittings for signs of fatigue, wear or breakage. Also inspect webs, ropes and guy lines for general overall condition and wear and tear.

Repair or replace any item as needed. Failure to do so will compromise the overall integrity and performance of the tent.

2. Measure and mark the correct stake pattern for the tents. Also mark the ground for each center pole position.

See Appendix A for information on Squaring a Tent.

3. Lay out the web/ratchets and set the stakebars and stakes and drive the stakes flush to the ground or top of the stakebar. See Appendix B for information on Staking.



IMPORTANT: Installer **MUST** refer to the specific tent design's blueprint for stake load requirement in order to satisfy full wind load requirements. Any diagrams or reference in this manual are only a suggestion, only the blueprint and specific site conditions can determine exact number and placement of stakes and stakebars.

4. Lay out the side poles in approximate positions, then spread the drop cloths.



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5. Unroll and layout the tent top panels on the drop cloth.



6. Make sure to align the sections so that the rope end (lace edge) and the grommet ends are opposite each other.



7. Stack and secure the center pole fittings (pipe and flange) together with the rain cap. The assembly only fits one way. The stacking order is important.

Screw a bottom flange onto the pipe. Then, working from the under side of the tent, fit the pipe up through the center pole plates.



8. Place the rain cap over the pipe (spindle) and screw the top flange over the rain cap and onto the pipe, securing all pieces together. Do this for all remaining center pole positions.



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9. Lace the top together. Starting at the center pole fittings, work your way down the tent - from peak to eave. See Appendix C for information on Lacing a Tent.



10. When you reach the long loop, go to the eave and work backwards to reweave the last lace loops back into the seam. Tie a knot to finish.



11. Attach the clips and rings along the rain flap to cover the lace line seam. Then, secure Velcro® at poles positions along the valance.



12. Attach web and ratchets to the corner pole fittings.



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13. Next, attach web and ratchets to the side pole fittings.

NOTE: You may need to reach under the canopy and re-insert the cast fitting at the side pole locations.



14. Then, attach web and ratchets to the lace line fittings.

NOTE: You must capture both fittings at the lace lines. Stacking order is important. Take care that you do not invert the top and bottom fittings.



15. Prepare to raise the tent.

NOTE: Whenever you assemble a tent with hardware at or above the shoulder, always wear a hard hat.



16. Starting at one corner, from under the top, fit a corner pole pin through the plate and grommets.



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17. Raise the corner pole to a slight angle, with the bottom of the pole set slightly inside the tent perimeter. Depending on the ground conditions, it may be necessary to place the poles on a small, wooden pad, or coaster. This will minimize or prevent the poles from sinking into the ground when tension is applied. Gently tighten the web and ratchet on the corner pole to hold it in place.



18. Next, work your way around the tent raising all the lace line side poles and remaining corner poles as you go. Set the poles slightly inside the tent and gently tighten the web and ratchet to hold them in place.



19. Lastly, fit all other side pole pins into the side pole plates, setting the poles slightly inside the tent and gently tightening the web and ratchets on each.



20. Assemble the center poles. Each center pole is in sections. Slide the junction tube into the bottom length, align the holes and insert two threaded bolts with a washer on each side. Tighten the bolts to secure. Repeat with the top length.



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21. Move the center pole into position under the tent, with the pin close to the center pole plates. You can use a carpet dolly, manpower or other means of moving the center poles into position.

NOTE: Try to keep the inside of your tent top OFF of the center poles, to avoid dirt and abrasion.



22. Raise the center pole assembly, carefully inserting the center pole pin into the top plates.

NOTE: As you begin raising the center poles, make sure the top pin does not get hung up on the fabric around the pipe and flange, as this could cause the center pole pin to tear the tent top.



23. Continue to raise the center pole assembly by pushing from the base of the center pole - the fabric design of the tent top will raise the pin of the pole upwards as you push from the bottom. You can use manpower, machinery or winch to assist in raising the center poles.



24. When the center pole is almost erect, position the center pole over the ground marking and lower it to set it in place.



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25. Raise all remaining center poles.



26. Tension the top. Position the base of a side pole in its final position. Pull the excess web through the ratchet and tighten the web and ratchet until the pole is in a near-vertical position and the web is taut. To tension the top, use the following sequence

- Web belts (ends of tent)
- Lace lines
- Corner poles
- Intermediate side poles



27. Continue to position side poles and tighten web and ratchets around perimeter of the tent. Check to make sure the center poles are still straight. If not, adjust the tensioning until all poles are plumb.



28. Tie the jump ropes to the top half of the poles and pull down until snug.

The installation is now complete. To take down the tent, follow the instructions in reverse.



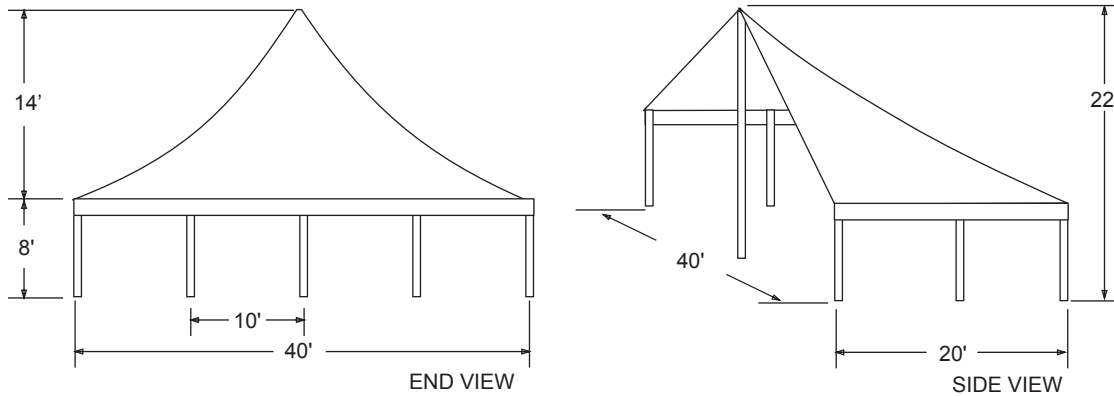
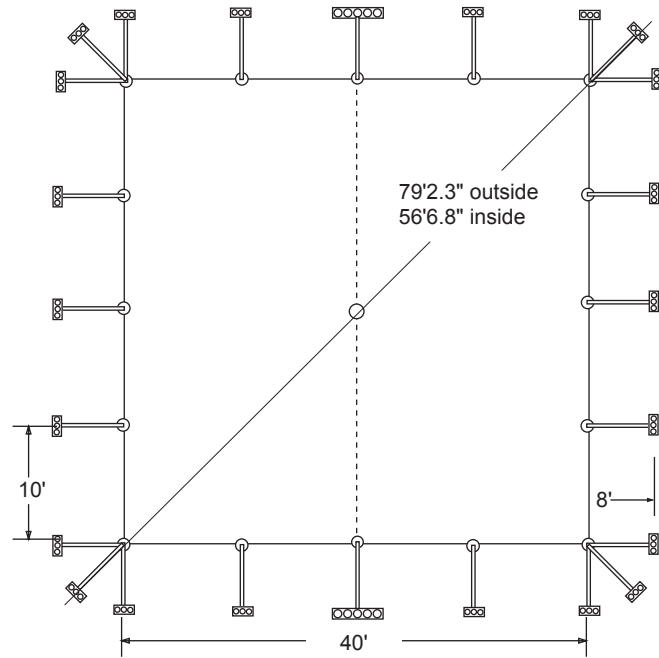
(Special thanks to the crew from L&A Tent Rentals, Princeton, NJ for this 100' wide Evolution WR installation.)



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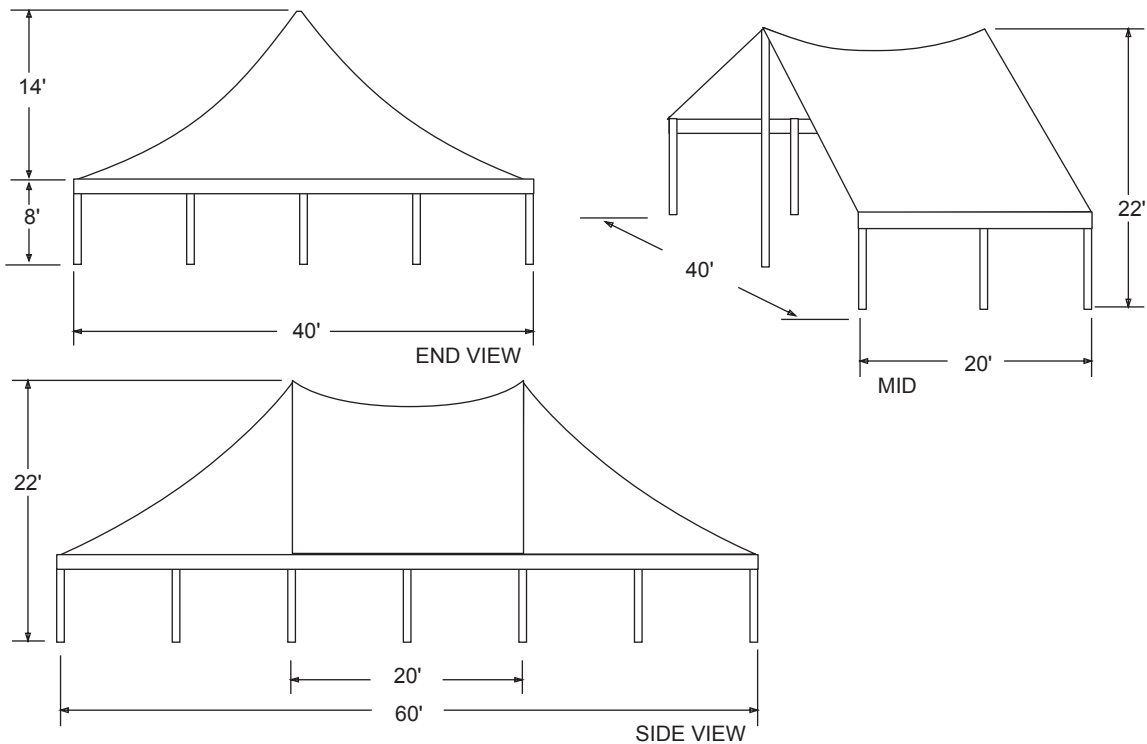
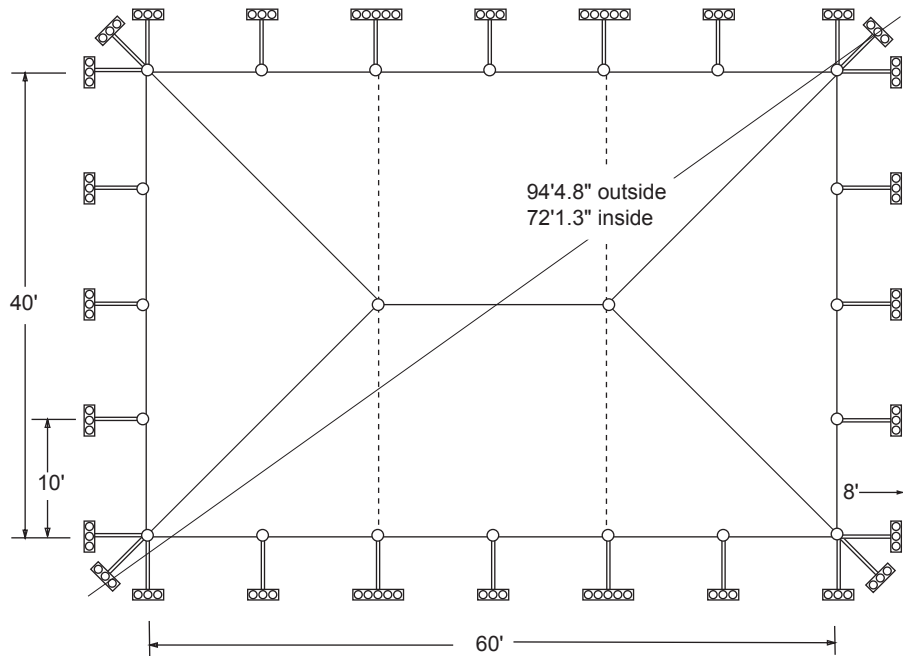
40' x 40' WR - Single Pole

Important: Diagram is only a suggestion. Soil conditions can vary from site to site and within a specific setup site. Installer must refer to the specific tent design's blueprint for stake load requirements in order to satisfy full wind load requirements.

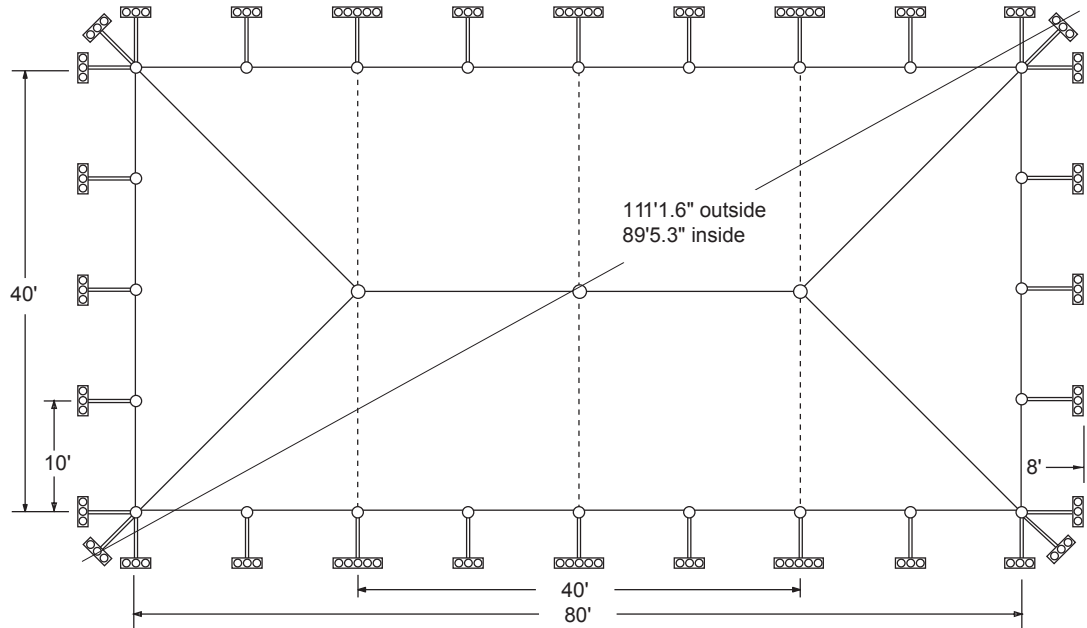


40' x 60' WR - Single Pole

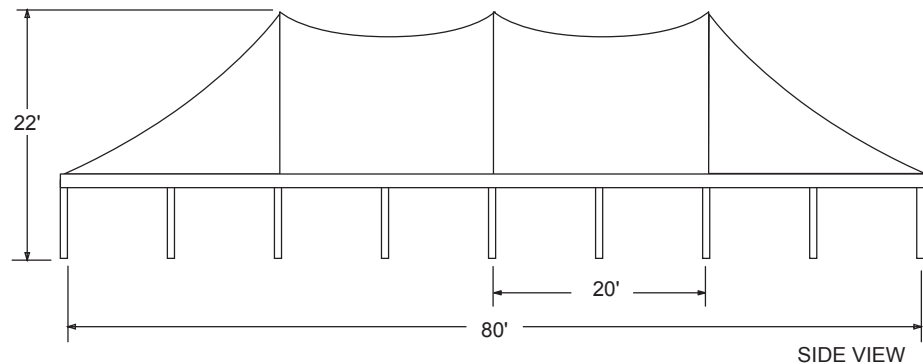
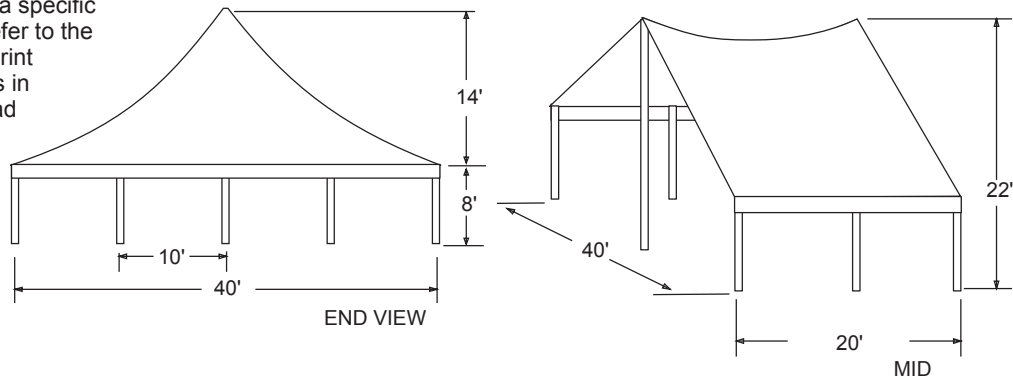
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40' x 80' WR - Single Pole

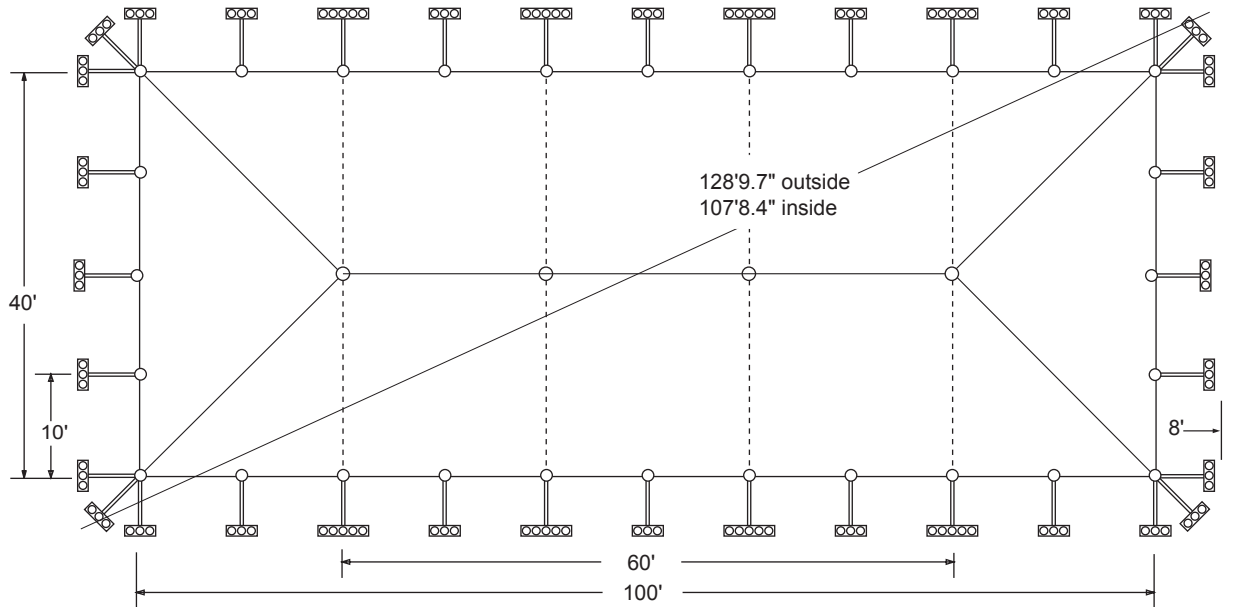


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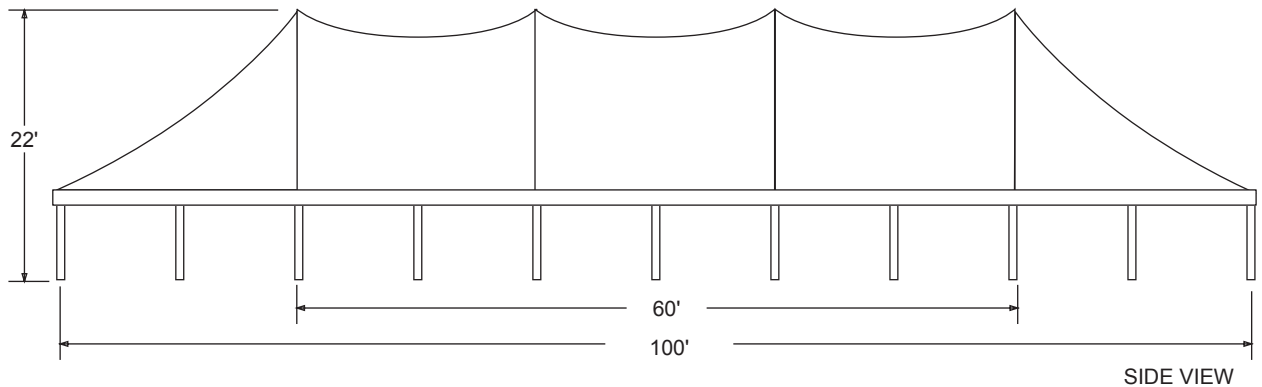
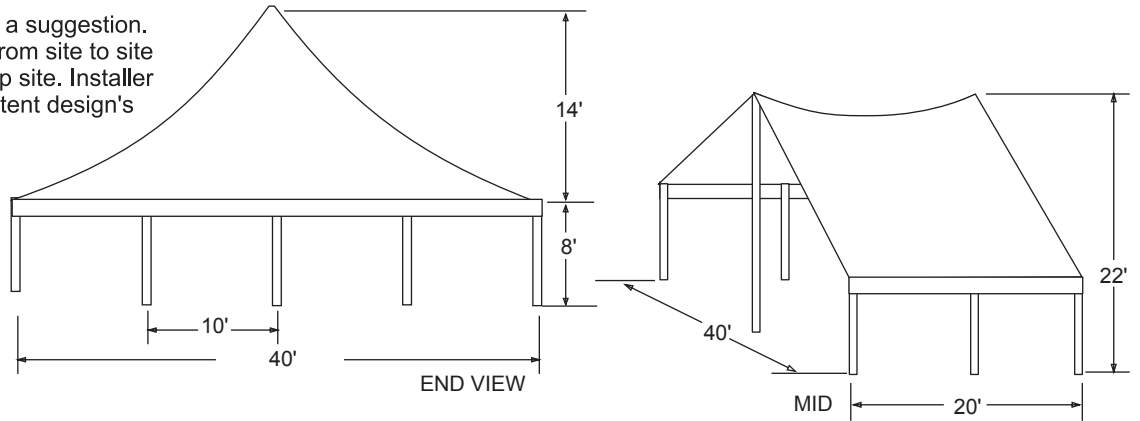


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40' x 100' WR - Single Pole



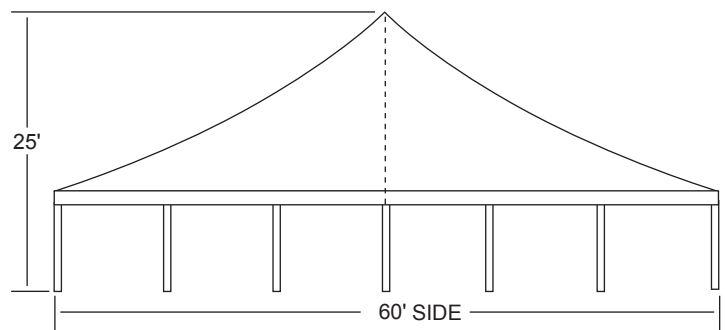
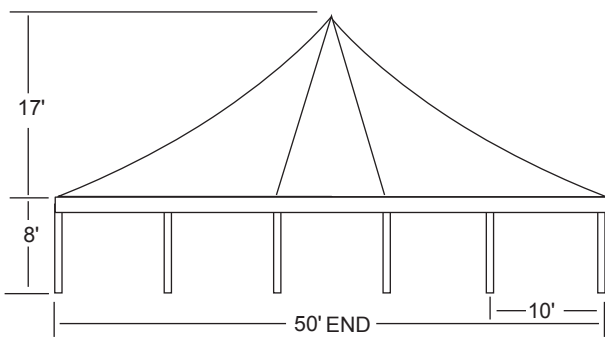
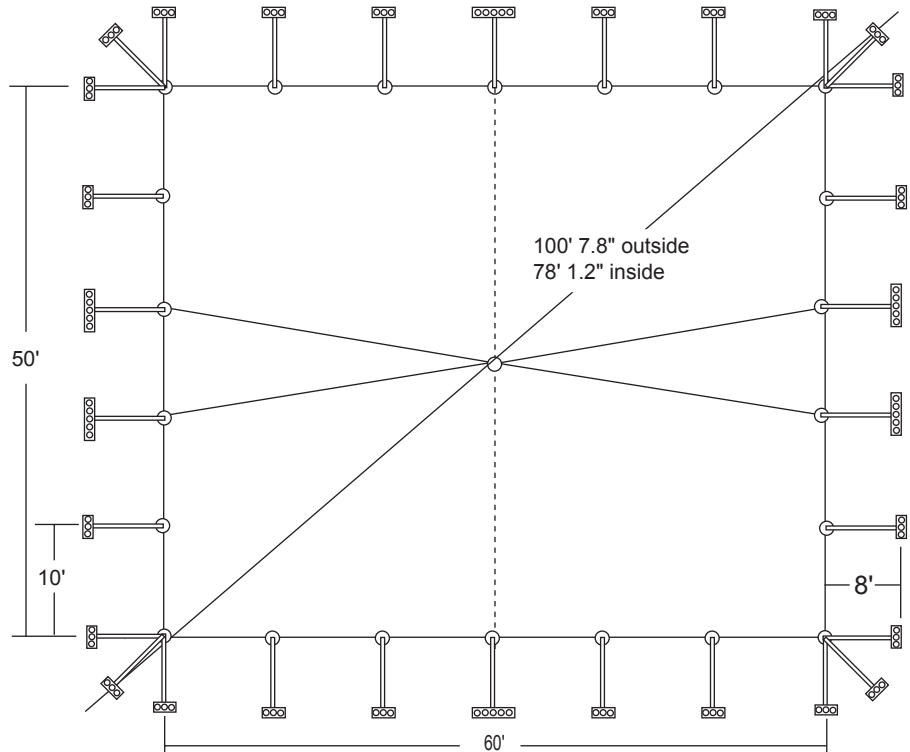
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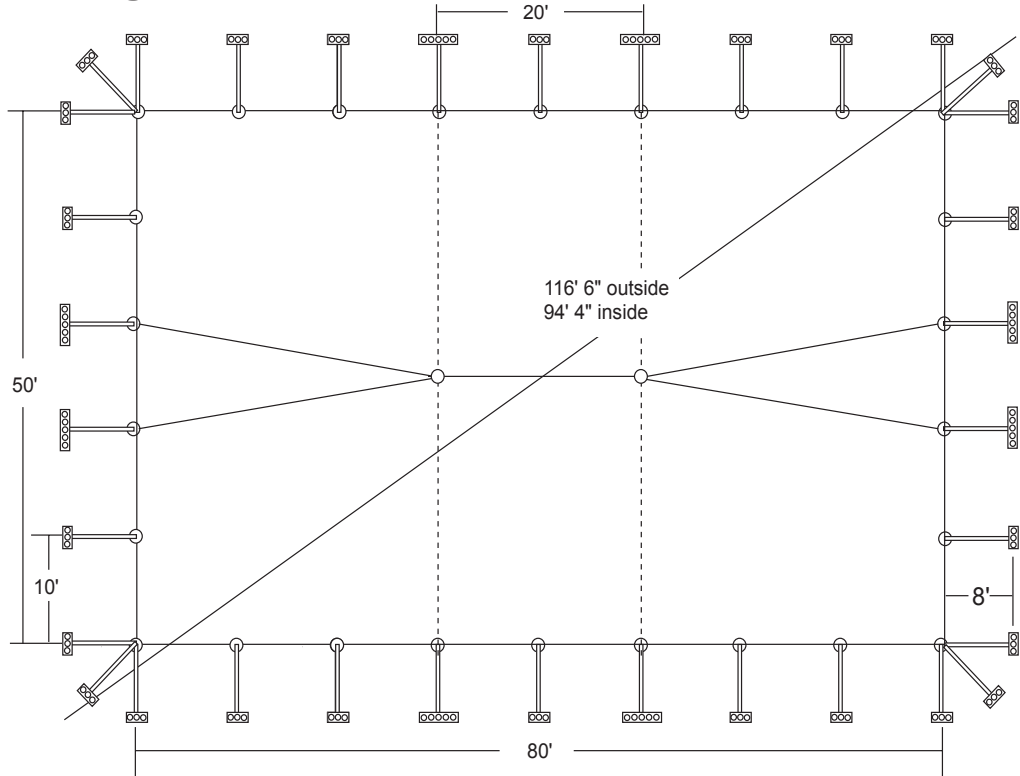
50' x 60' ES - Single Pole

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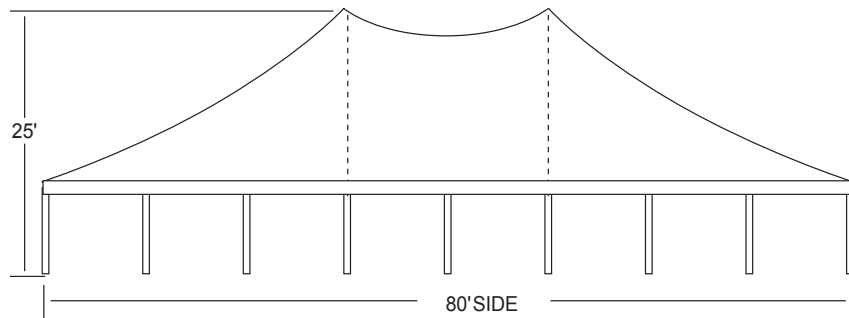
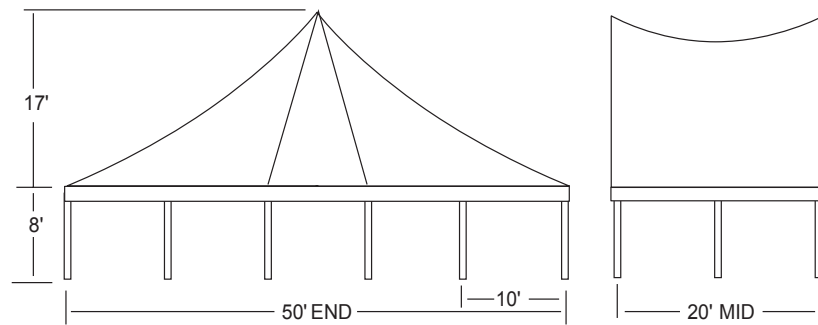


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50' x 80' ES - Single Pole

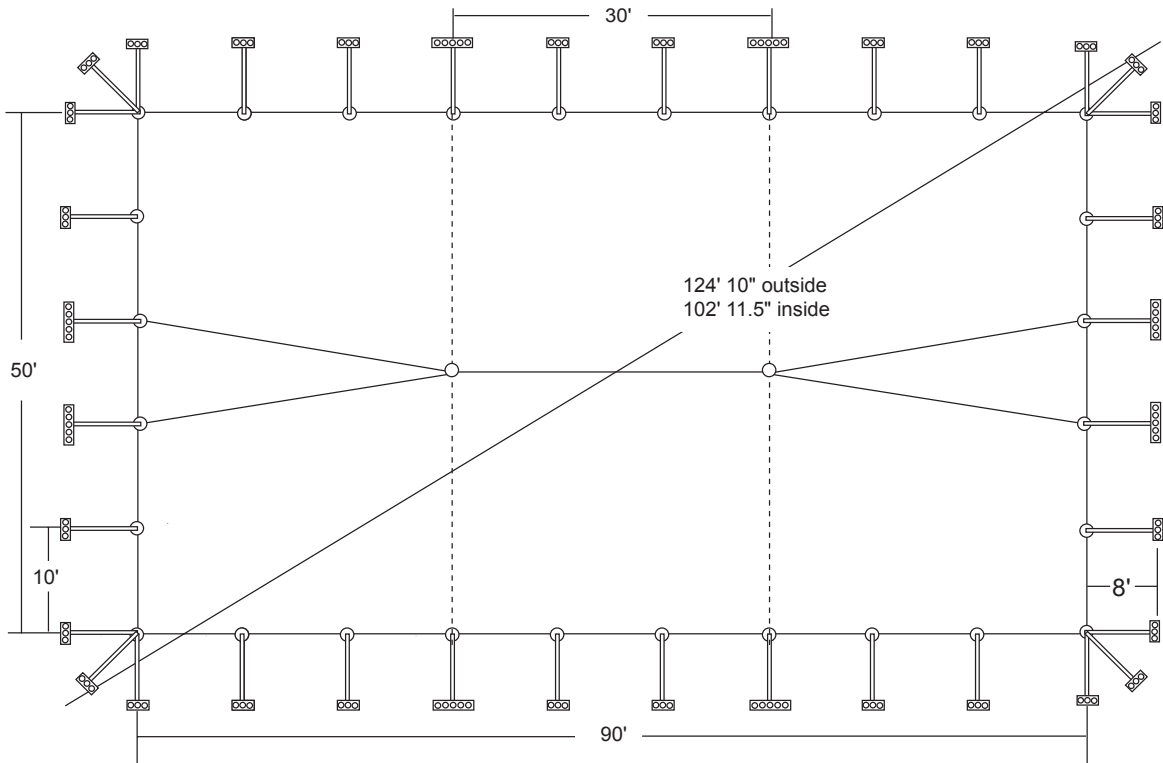


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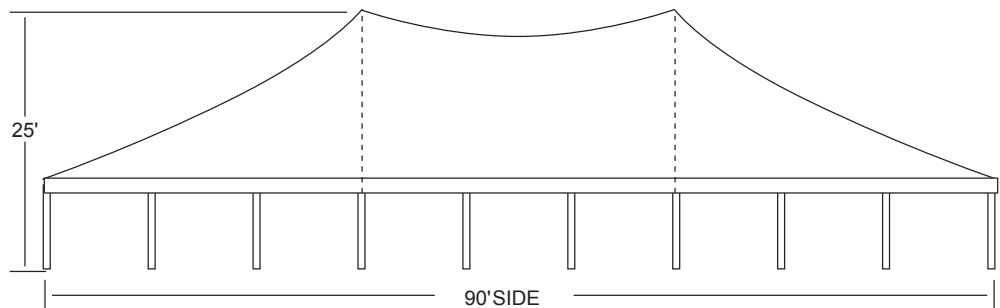
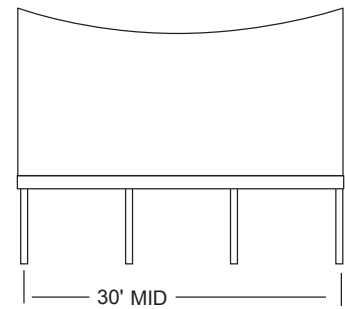
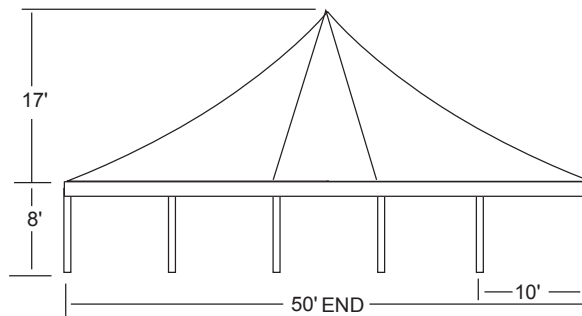


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50' x 90' ES - Single Pole

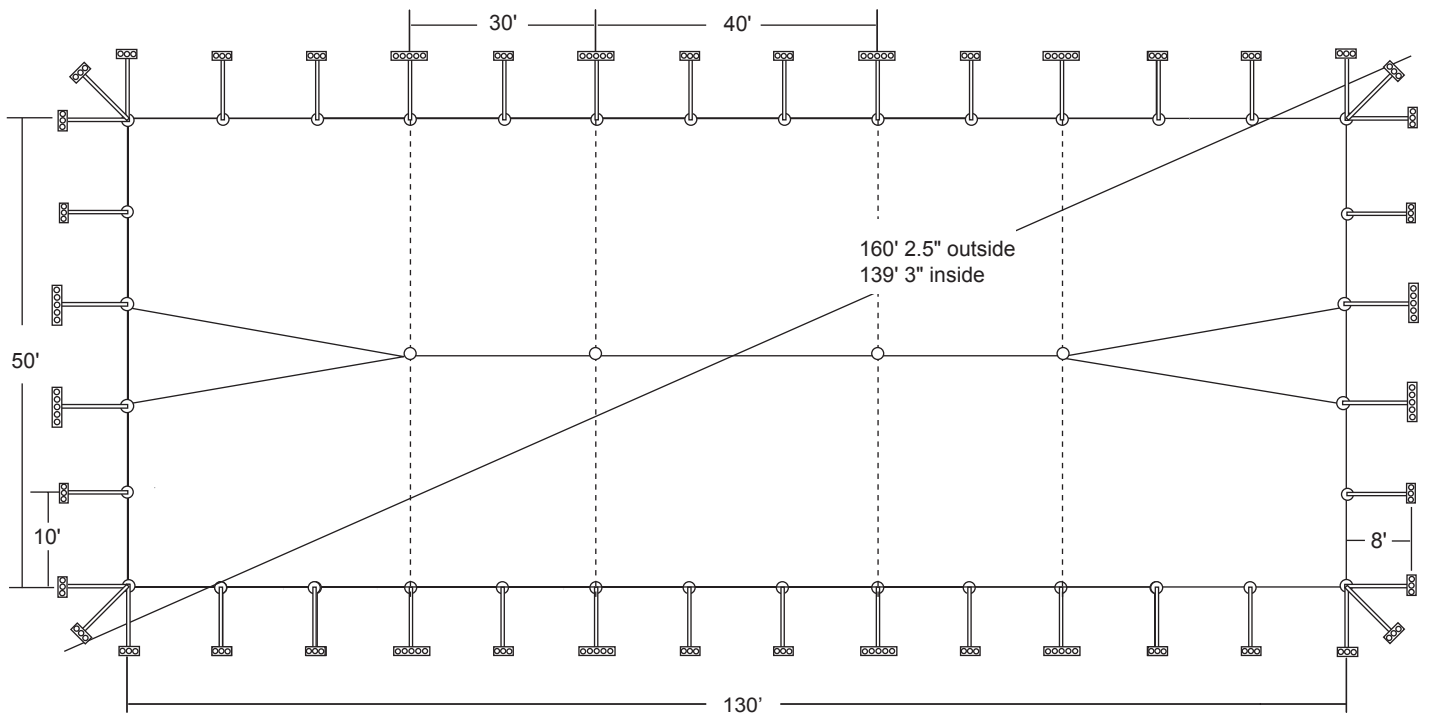


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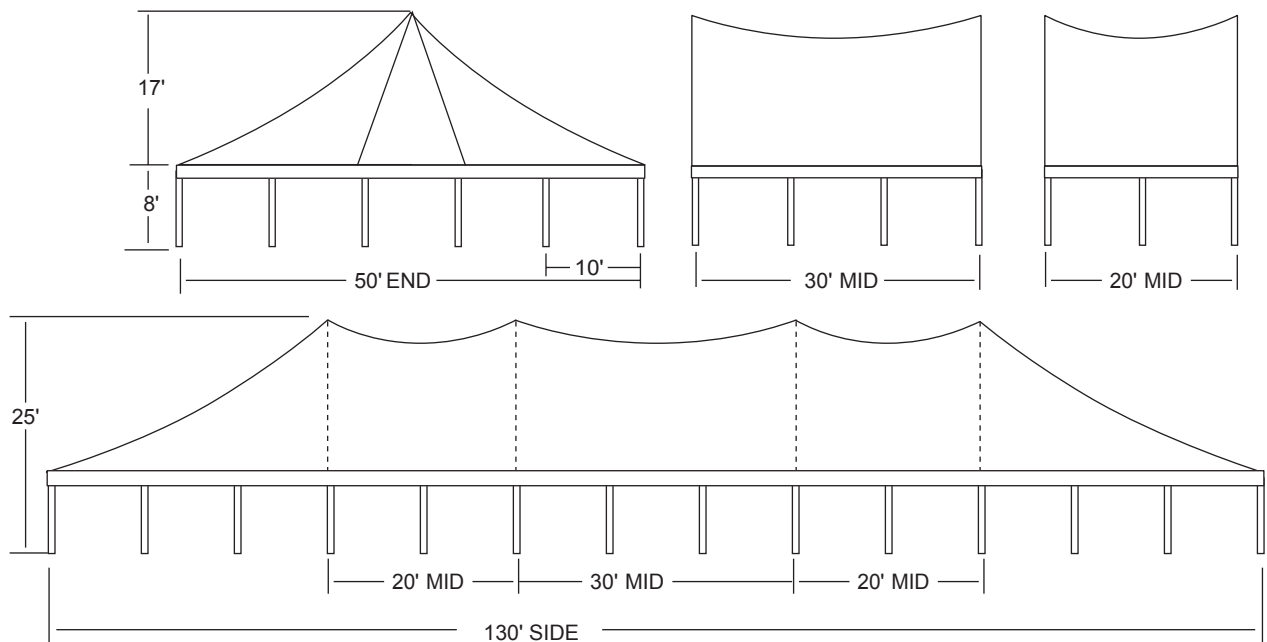


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50' x 130' ES - Single Pole



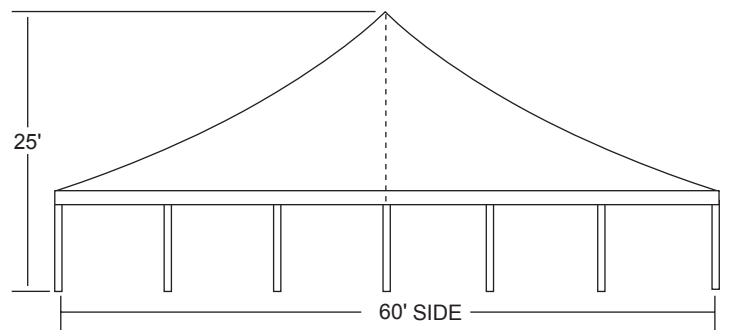
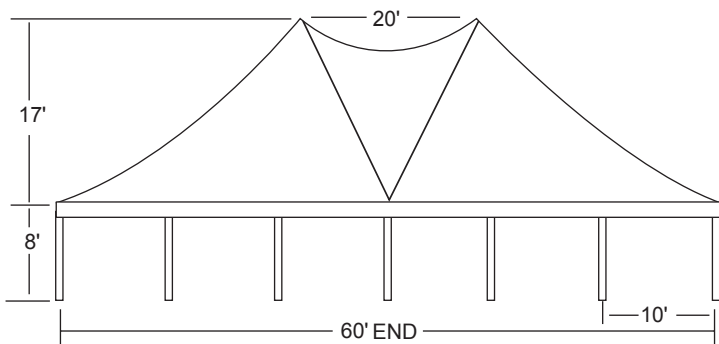
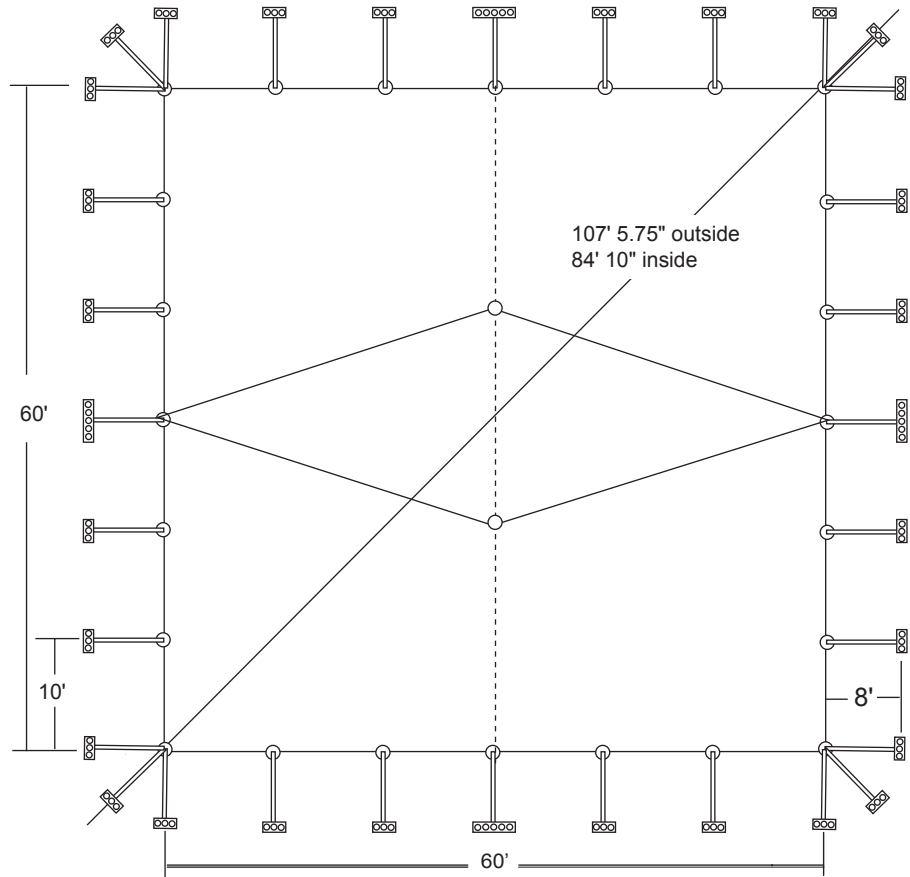
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60' x 60' WR - Twin Pole

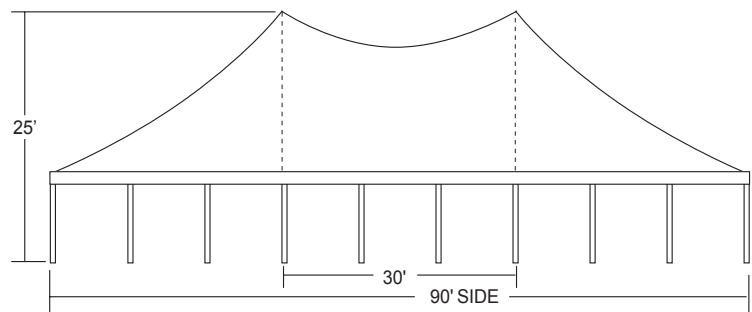
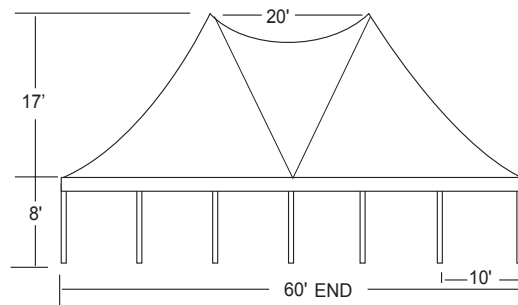
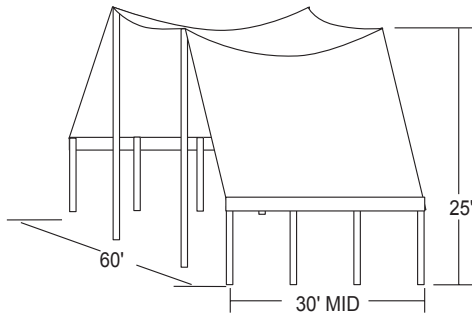
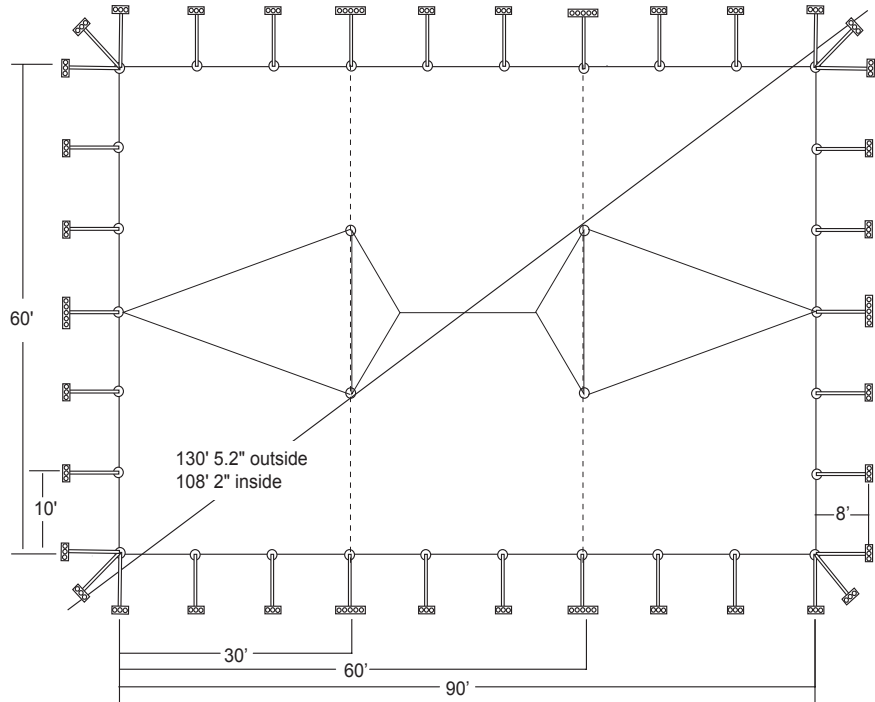
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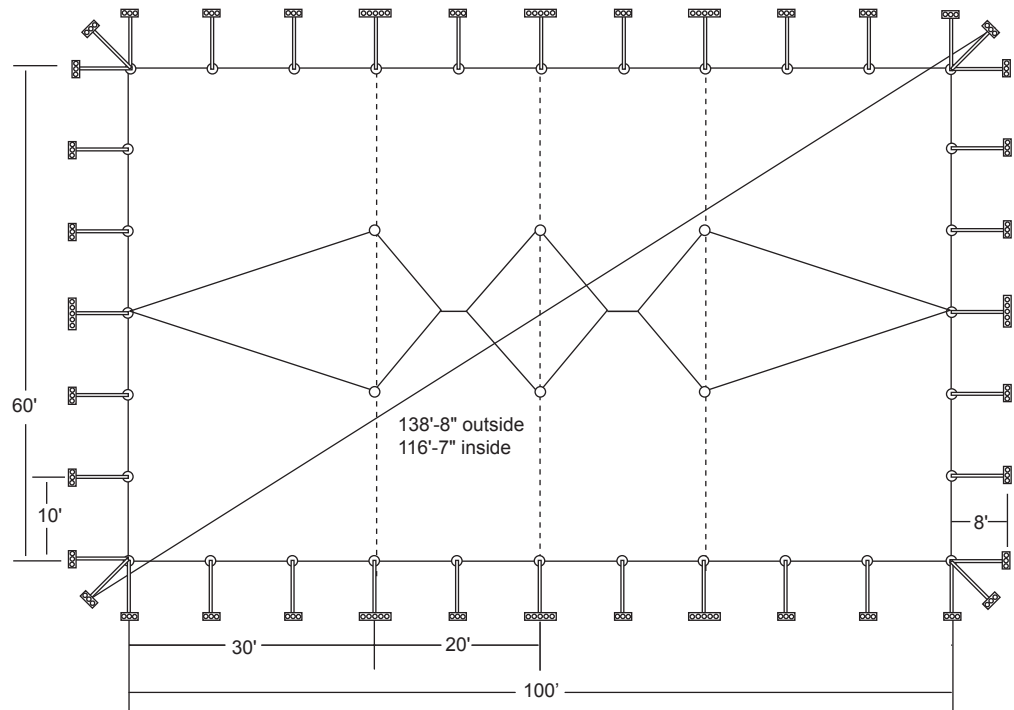
60' x 90' WR - Twin Pole

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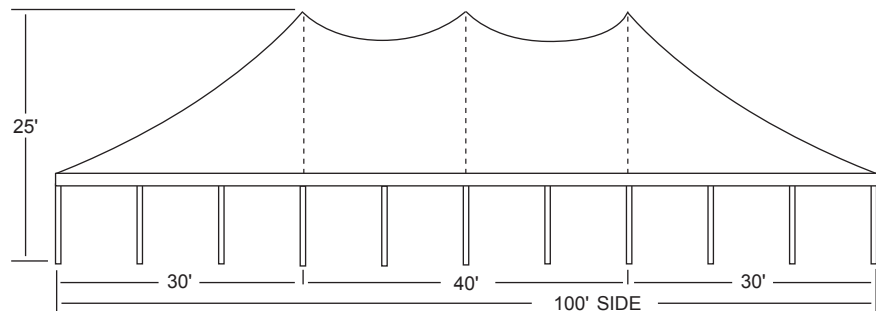
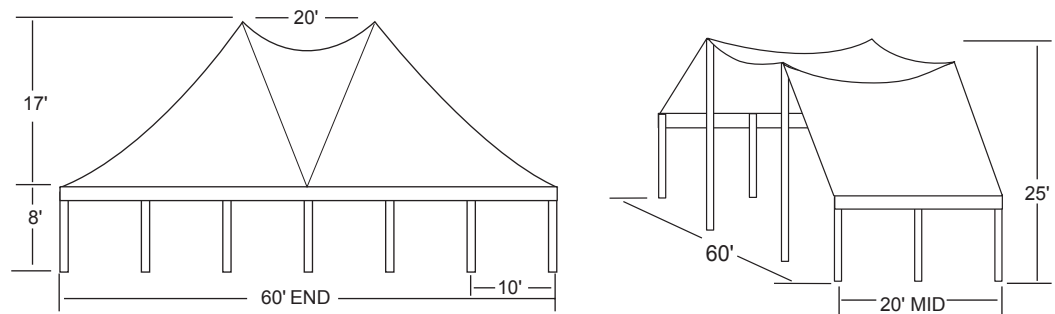


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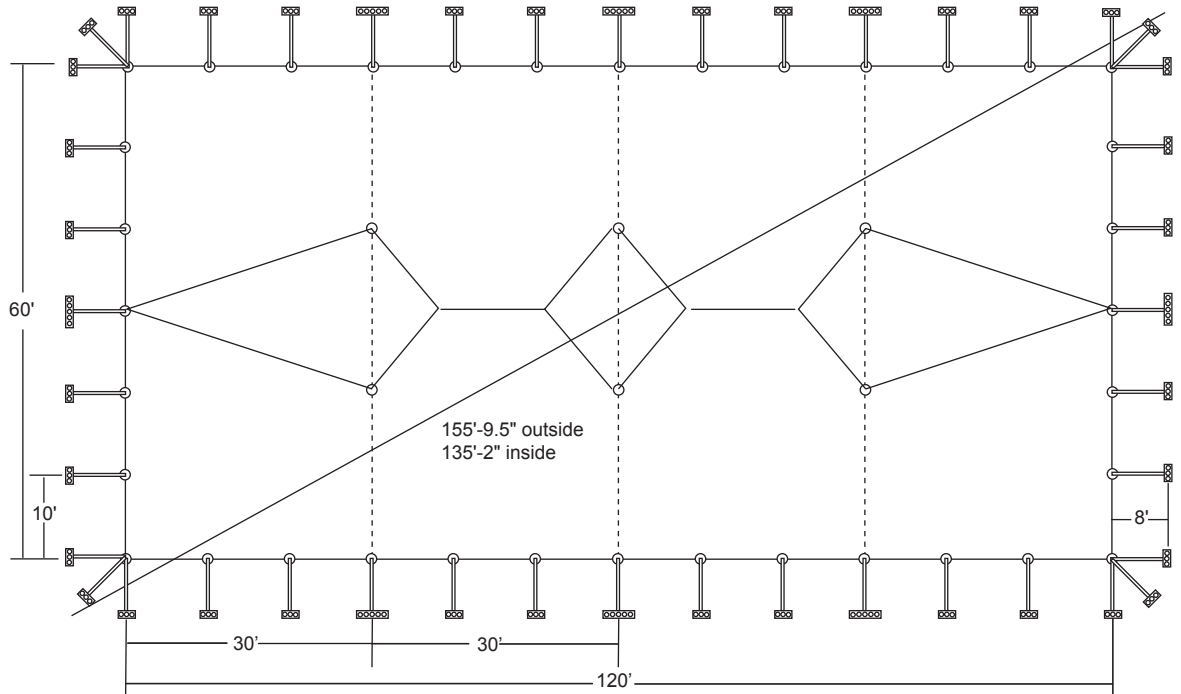
60' x 100' WR - Twin Pole



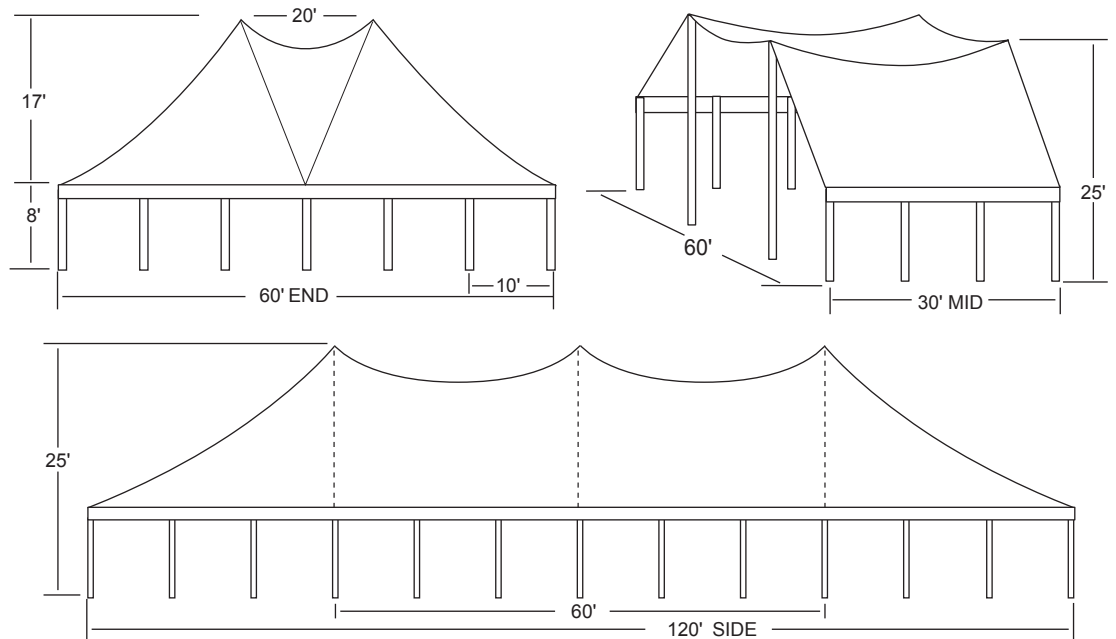
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60' x 120' WR - Twin Pole



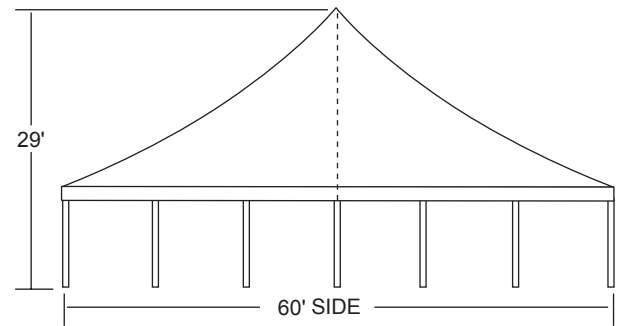
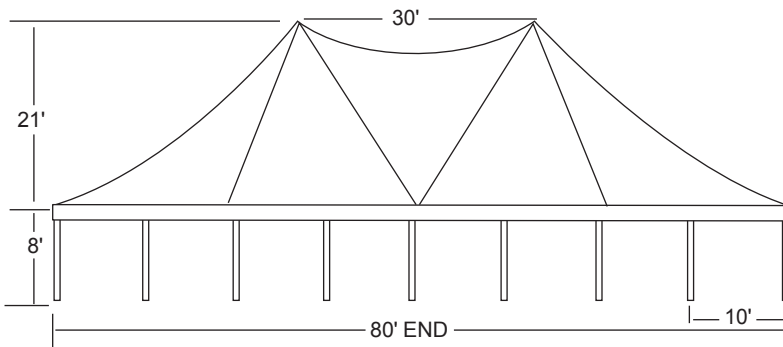
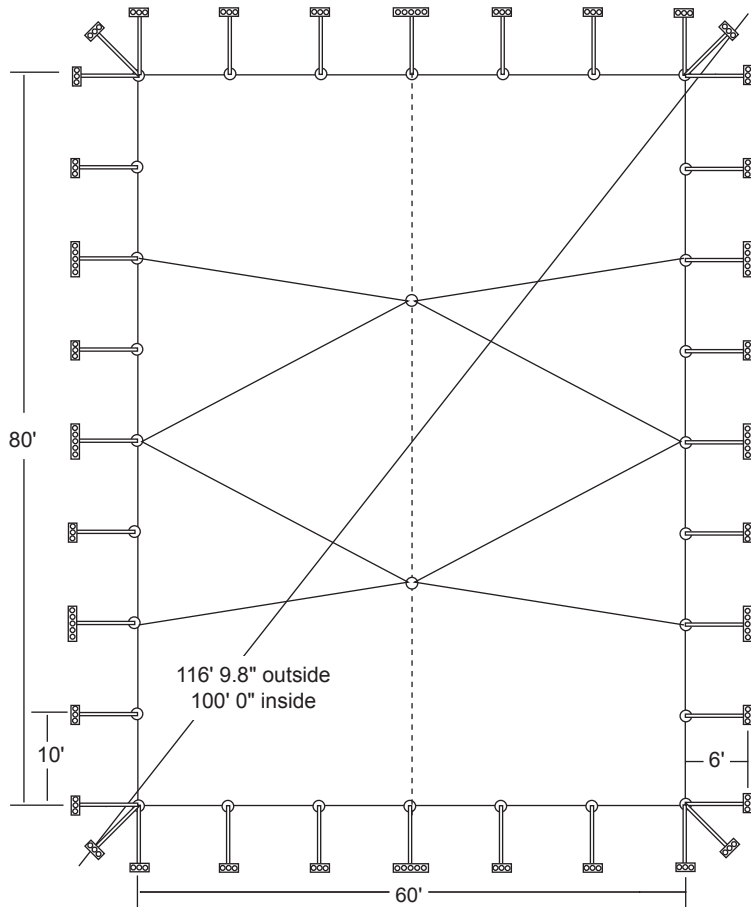
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80' x 60' ES - Twin Pole

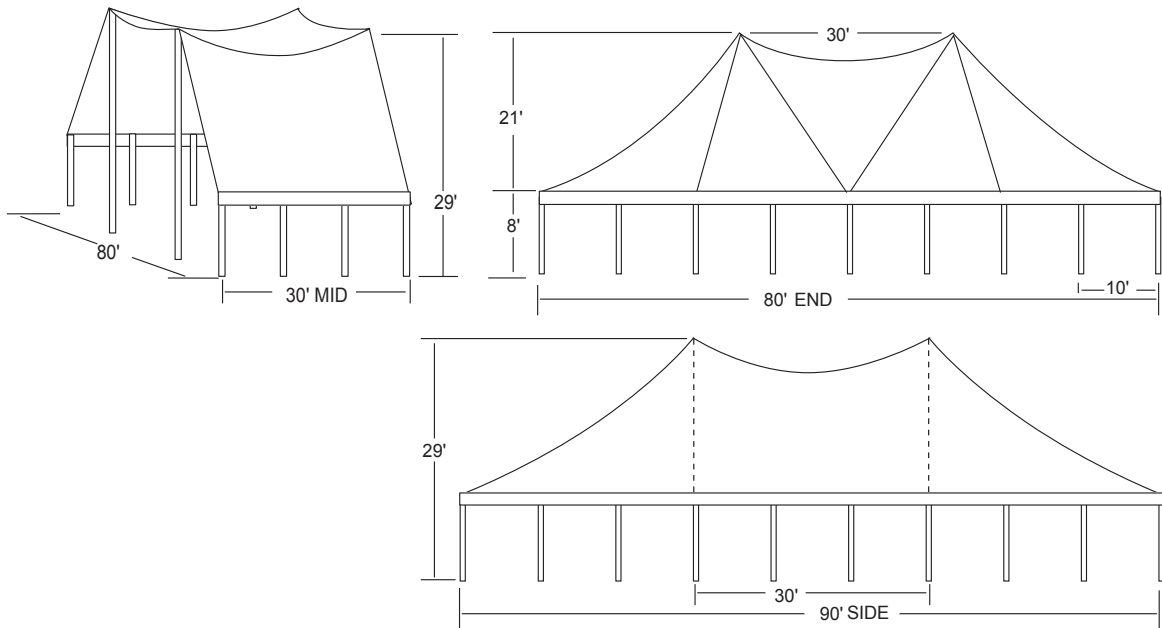
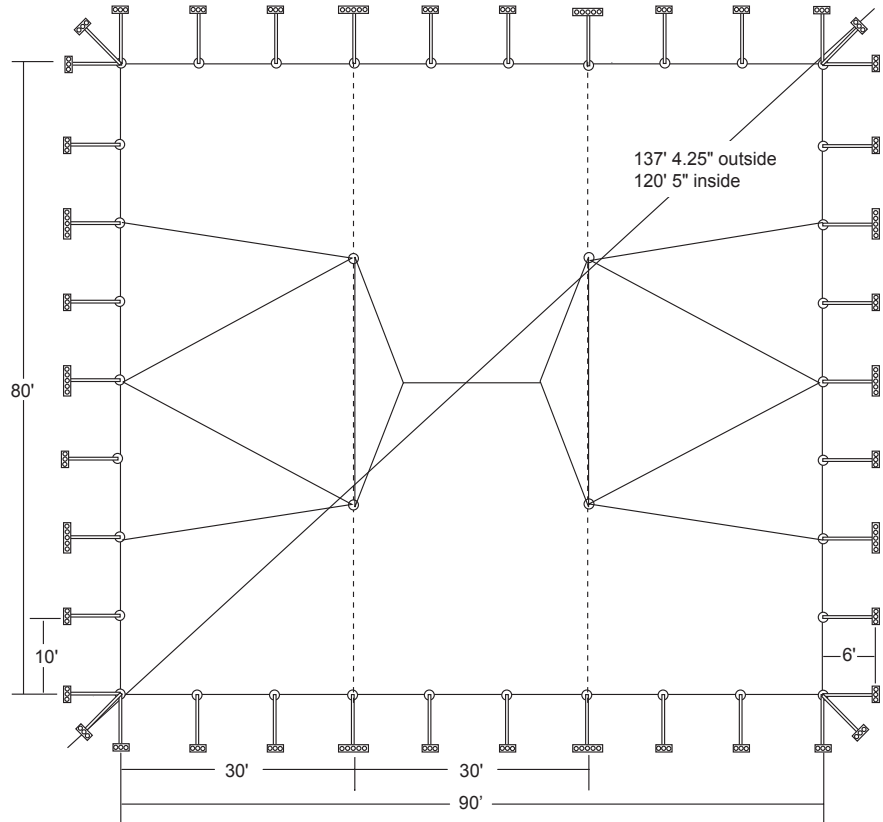
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80' x 90' ES - Twin Pole

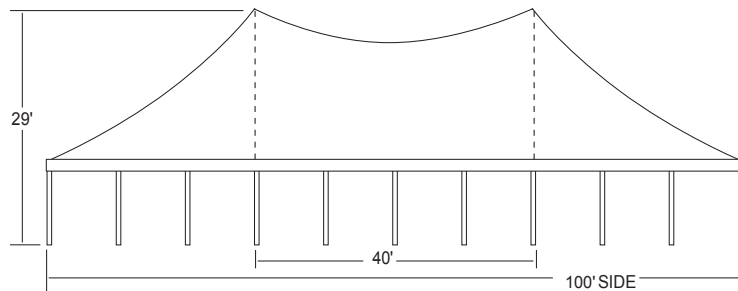
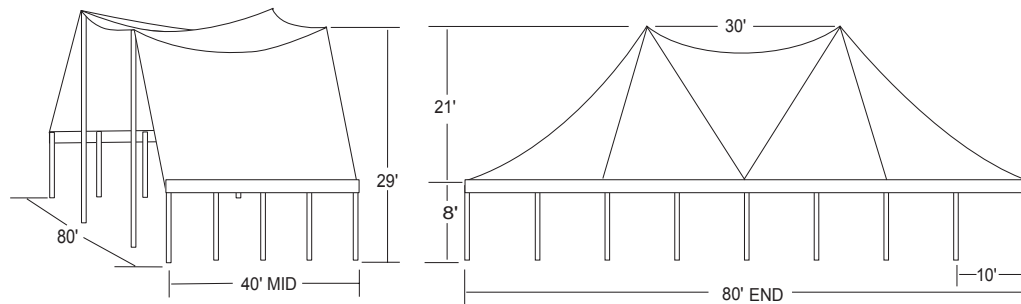
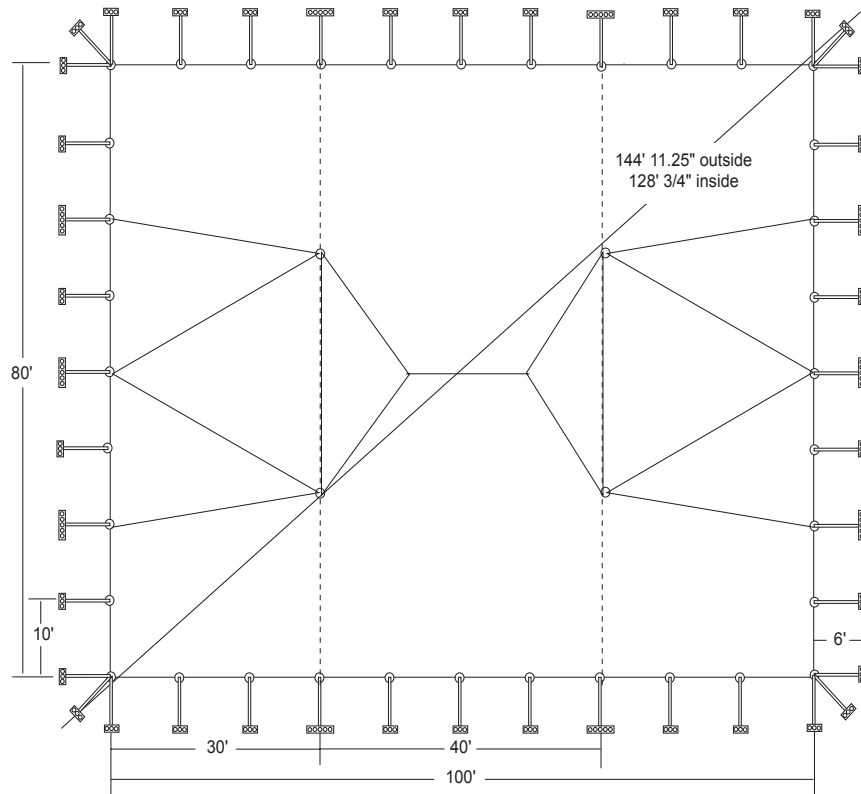
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80' x 100' ES - Twin Pole

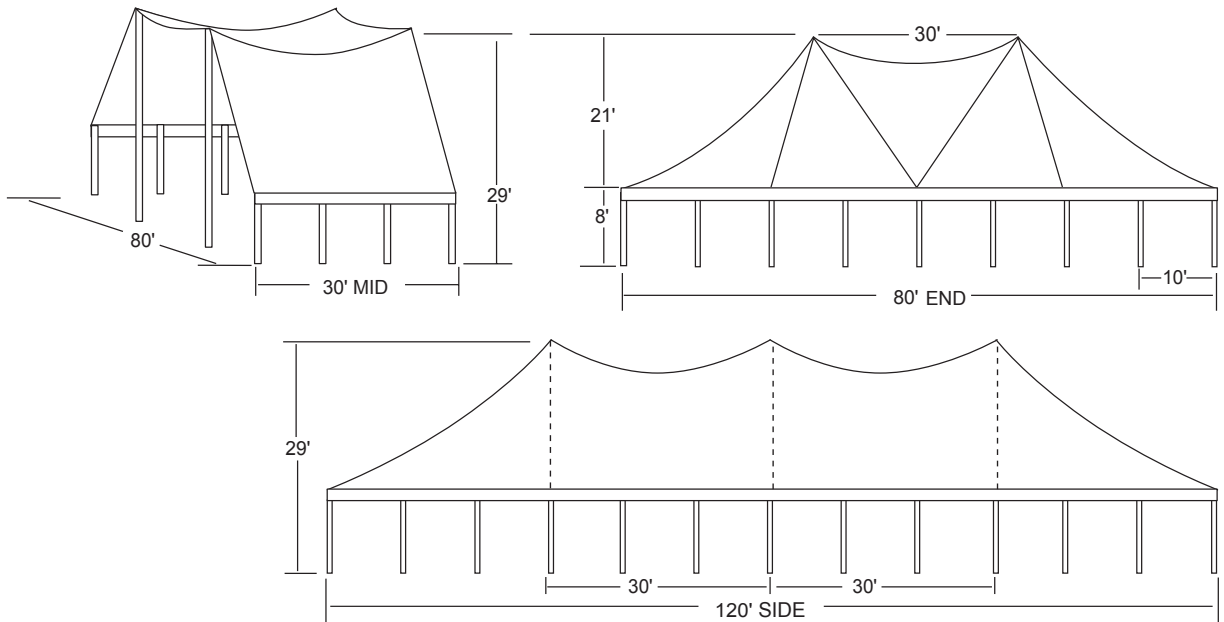
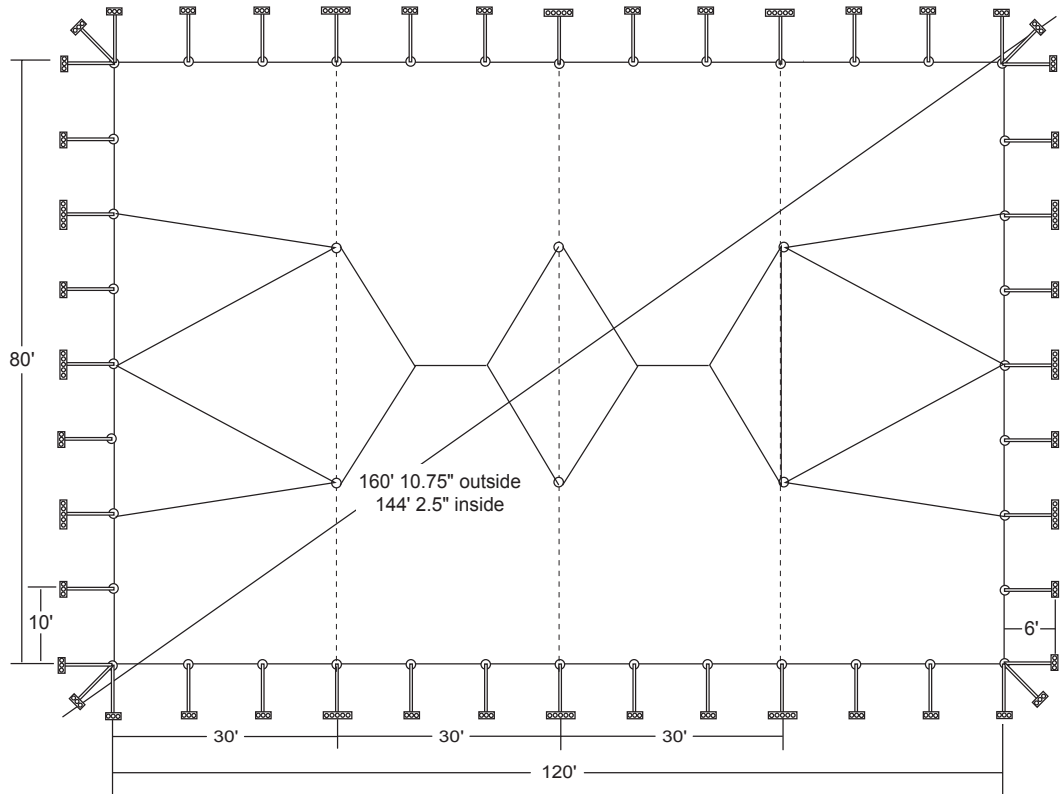
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80' x 120' ES - Twin Pole

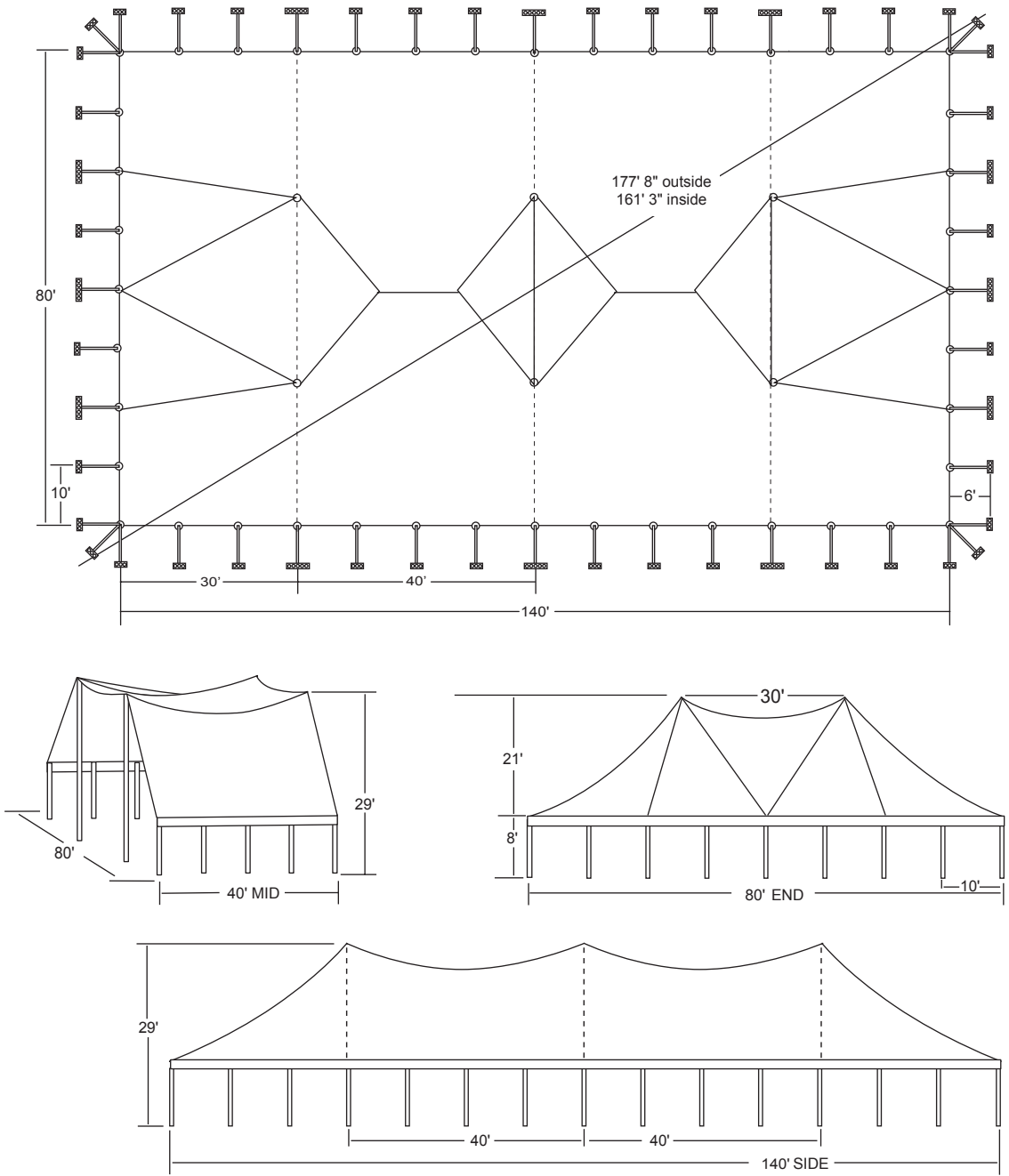
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80' x 120' ES - Twin Pole

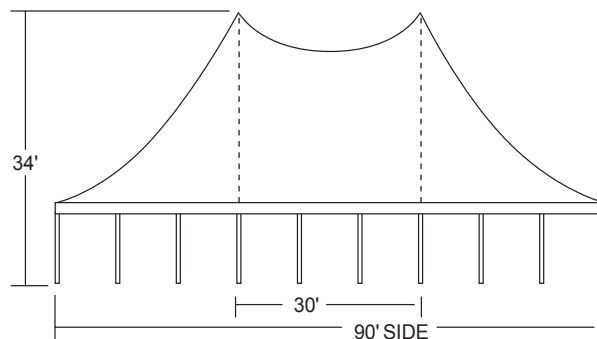
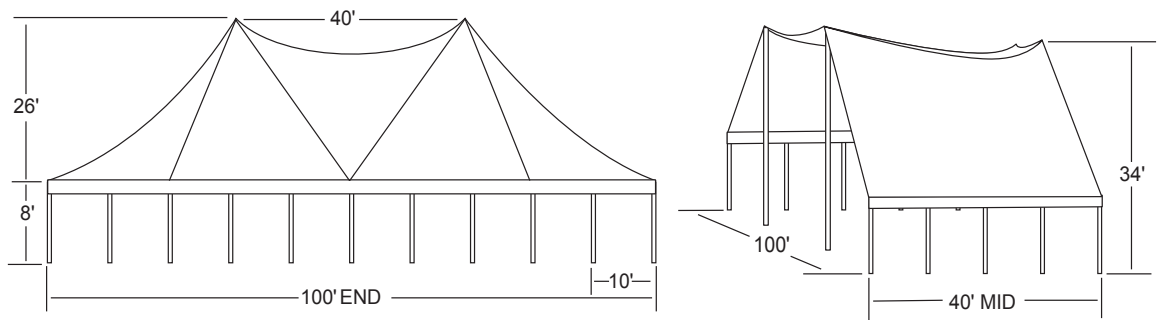
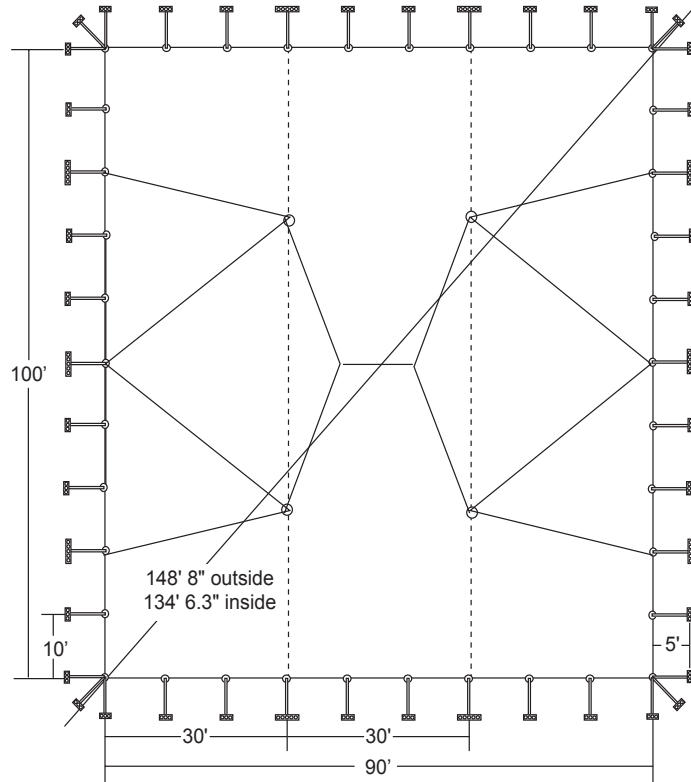
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100' x 90' WR - Twin Pole

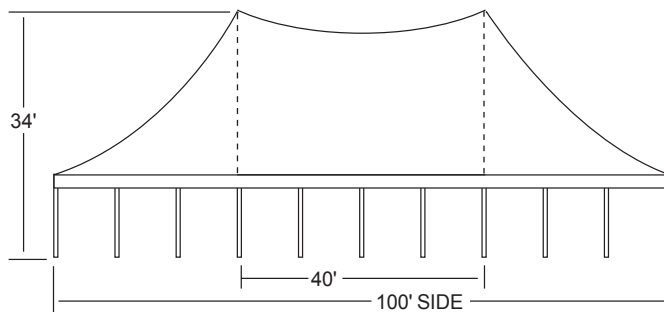
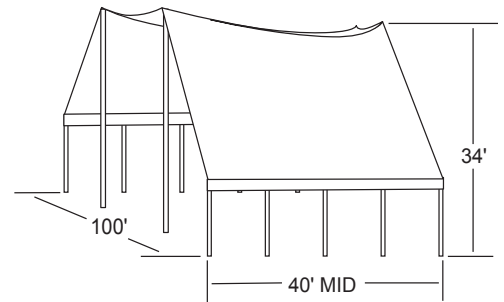
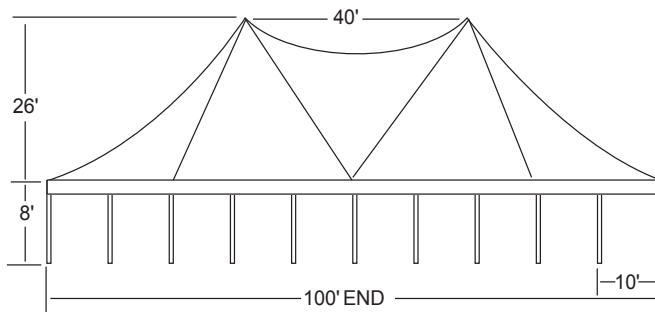
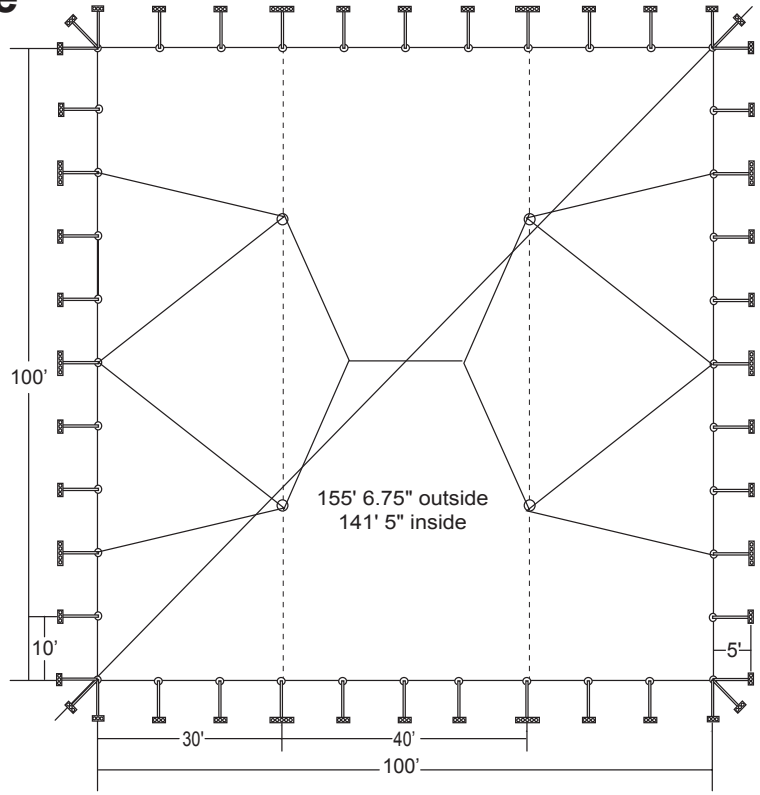
Important: Diagram is only a suggestion. Soil conditions can vary from site to site and within a specific setup site. Installer must refer to the specific tent design's blueprint for stake load requirements in order to satisfy full wind load requirements.



TECHNICAL INSTRUCTION MANUAL: EVOLUTION™ WR/ES (WIND-RATED) TENTS

100' x 100' WR - Twin Pole

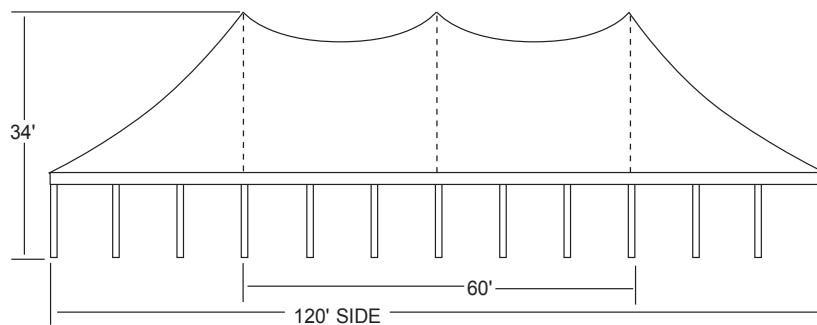
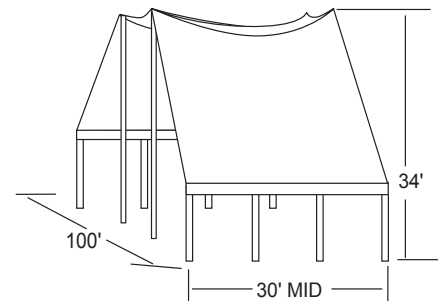
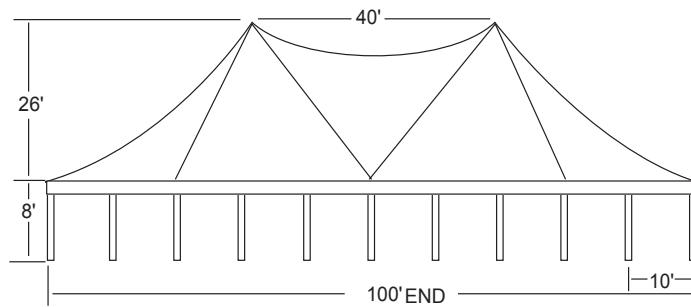
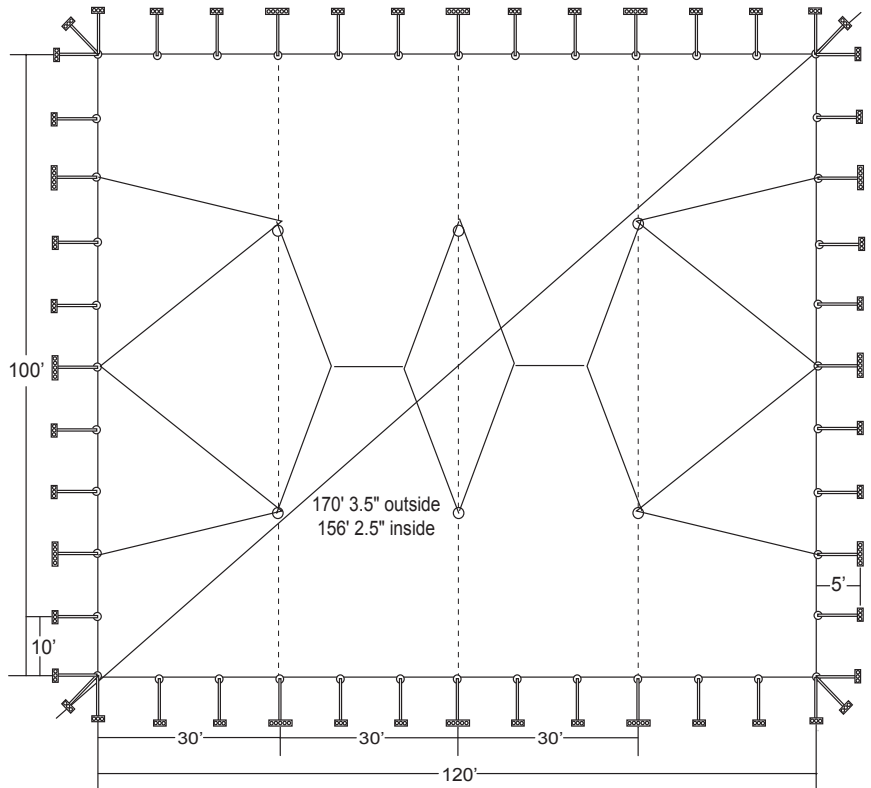
Important: Diagram is only a suggestion. Soil conditions can vary from site to site and within a specific setup site. Installer must refer to the specific tent design's blueprint for stake load requirements in order to satisfy full wind load requirements.



TECHNICAL INSTRUCTION MANUAL: EVOLUTION™ WR/ES (WIND-RATED) TENTS

100' x 120' WR - Twin Pole

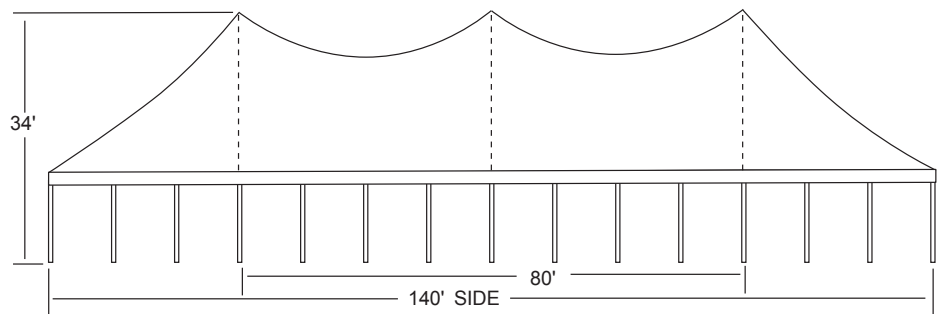
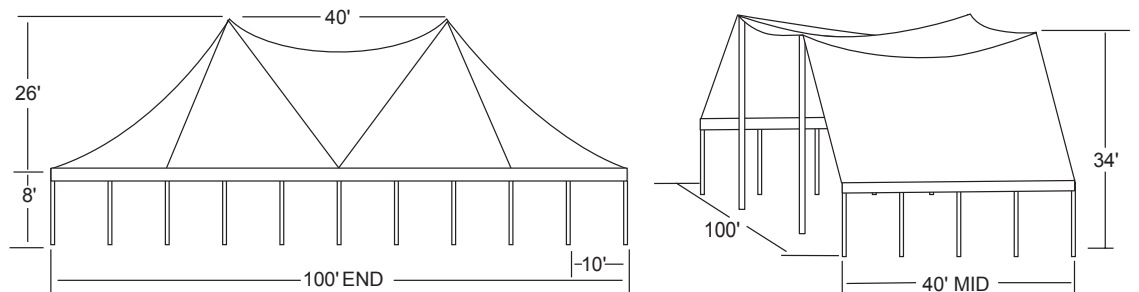
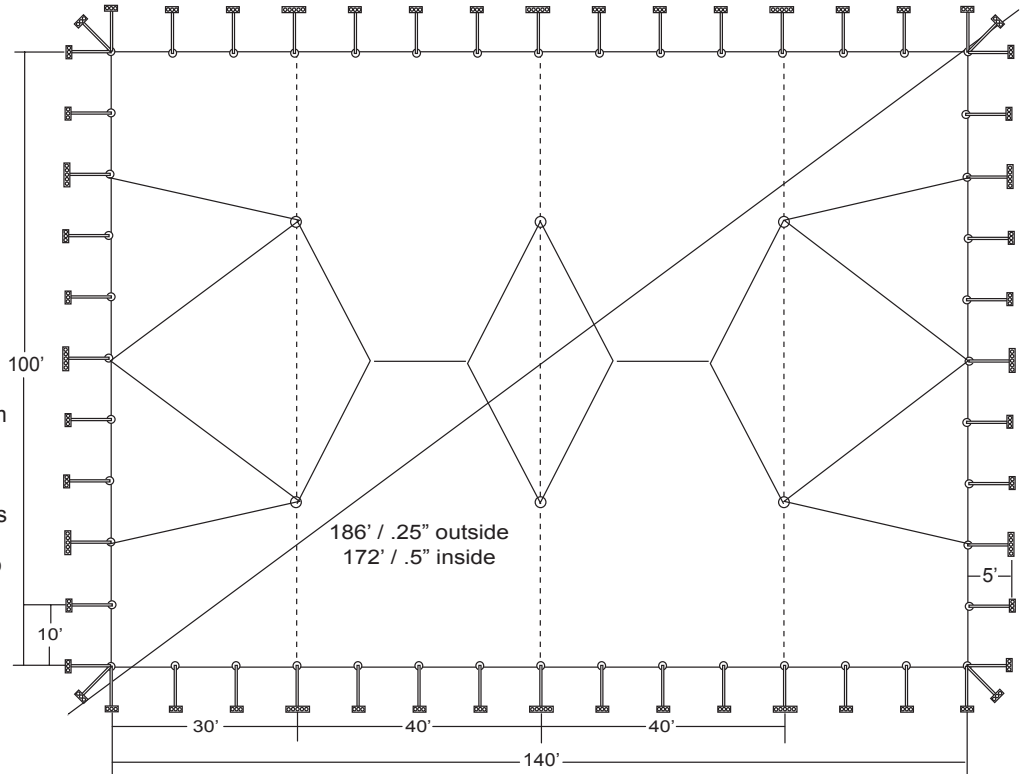
Important: Diagram is only a suggestion. Soil conditions can vary from site to site and within a specific setup site. Installer must refer to the specific tent design's blueprint for stake load requirements in order to satisfy full wind load requirements.



TECHNICAL INSTRUCTION MANUAL: EVOLUTION™ WR/ES (WIND-RATED) TENTS

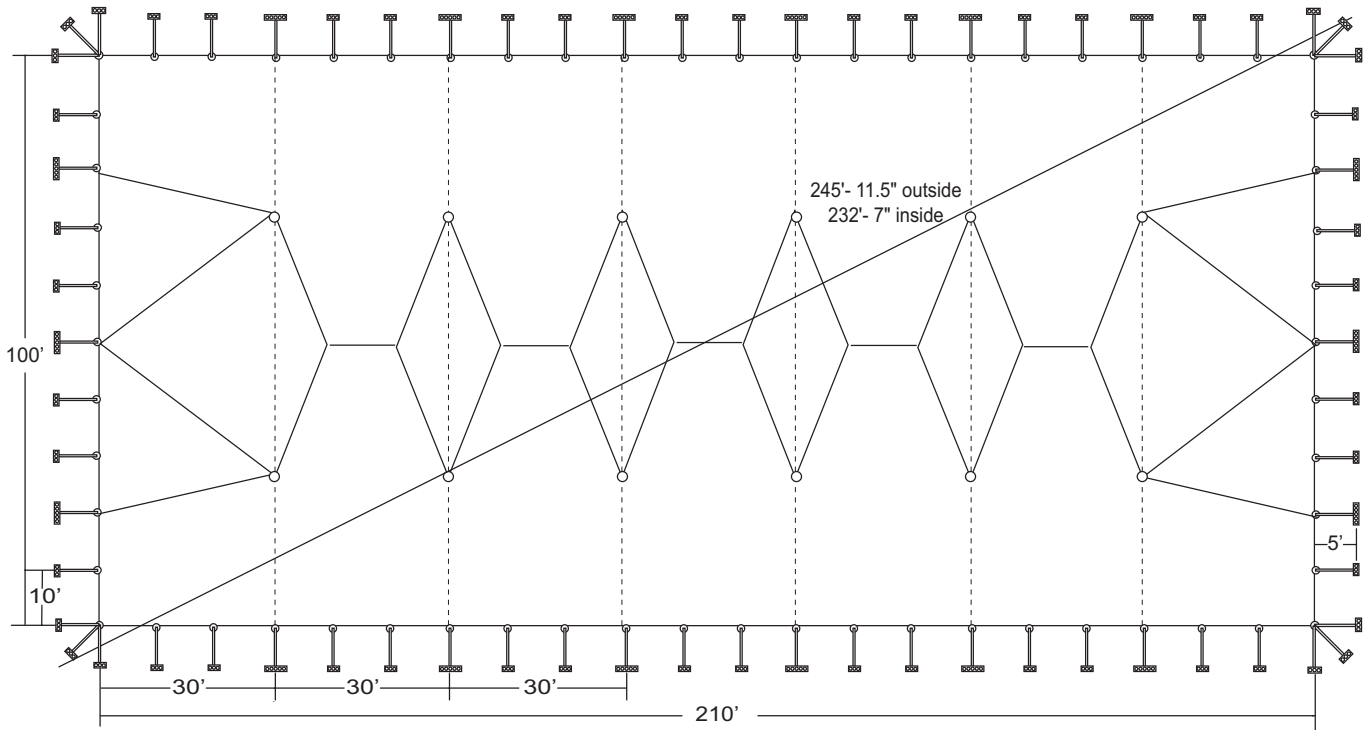
100' x 140' WR - Twin Pole

Important: Diagram is only a suggestion. Soil conditions can vary from site to site and within a specific setup site. Installer must refer to the specific tent design's blueprint for stake load requirements in order to satisfy full wind load requirements.

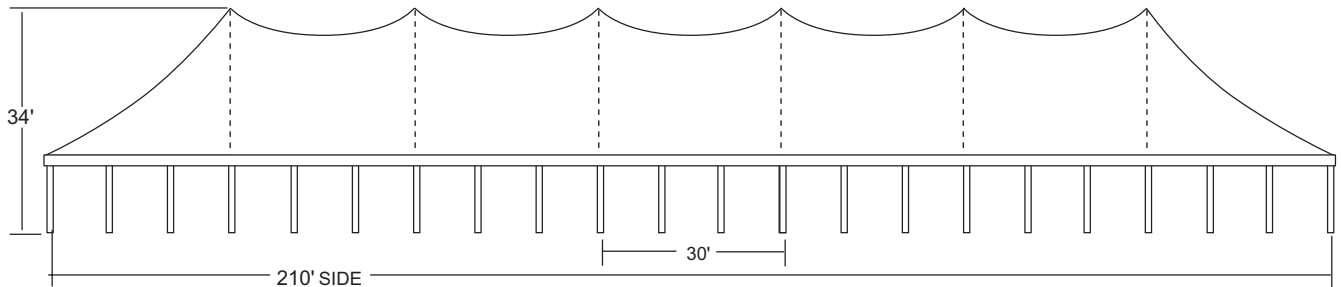
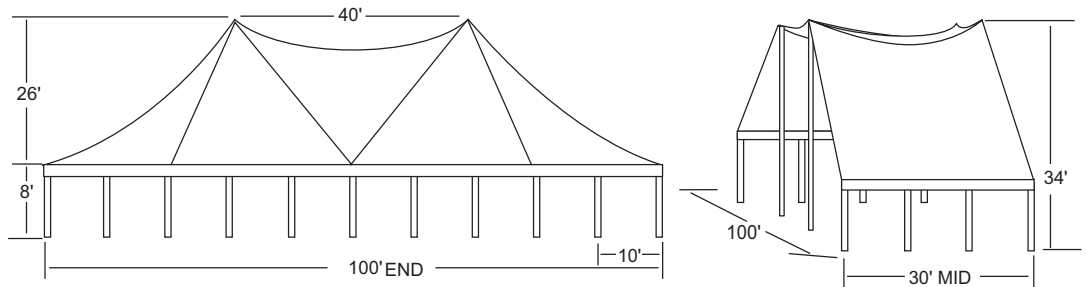


TECHNICAL INSTRUCTION MANUAL: EVOLUTION™ WR/ES (WIND-RATED) TENTS

100' x 210' WR - Twin Pole



Important: Diagram is only a suggestion. Soil conditions can vary from site to site and within a specific setup site. Installer must refer to the specific tent design's blueprint for stake load requirements in order to satisfy full wind load requirements.



Appendix A - Squaring a Tent

TOOLS REQUIRED:

(2) Tape Measures
Marking Instrument (Spray Chalk, Small Spike, Nail)

Every tent installation begins with laying out and squaring the tent. When done properly, this can help speed the installation and your tent will look (and perform) beautifully. Follow these simple instructions and use the chart on the following page for a perfect tent....every time!

step 1

Determine the approximate area where your tent will be installed. Locate the position for one corner pole (or leg) and mark this Point "A". Place the end of *Tape Measure #1* at this point.

step 2

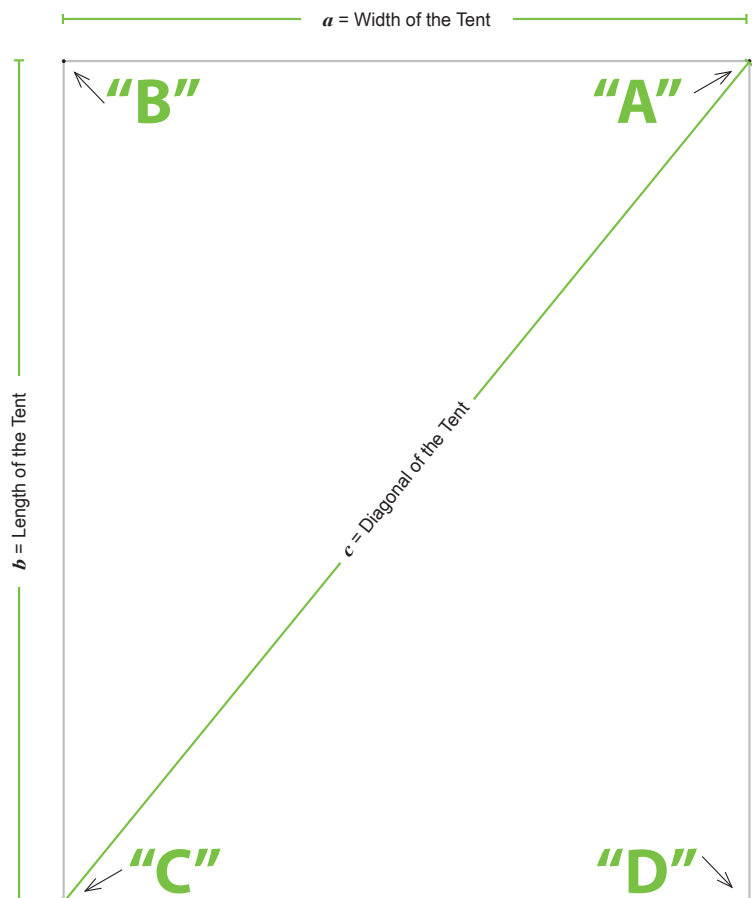
From Point "A", measure out the width of the tent and mark it Point "B". Place the end of *Tape Measure #2* at this point.

step 3

Next, using the chart on the following page, determine the diagonal measurement, based on the width and length of the tent. Run *Tape Measure #1* from Point "A" and *Tape Measure #2* from Point "B" toward Point "C" until the two tapes intersect at the diagonal measurement.

step 4

Double check the measurement between Points "C" and "D" to make sure the width is correct.



Appendix A - Squaring a Tent

$$a^2 + b^2 = c^2$$

PYTHAGOREAN THEOREM

The sum of the squares of the lengths of the sides of a right triangle is equal to the square of the length of the hypotenuse.

diagonal measurement chart

WIDTH OF TENT

LENGTH OF TENT	WIDTH OF TENT										
	20'	30'	40'	50'	60'	70'	80'	90'	100'	120'	
20'	28'3"	36'1"	44'9"	53'10"	63'3"	72'10"	82'6"	92'2"	102'0"	121'7"	
30'	36'1"	42'5"	50'0"	58'4"	67'1"	76'2"	85'5"	94'10"	104'5"	123'8"	
40'	44'9"	50'0"	56'7"	64'0"	72'1"	80'7"	89'5"	98'6"	107'8"	126'6"	
45'	49'3"	54'1"	60'3"	67'3"	75'0"	83'3"	91'9"	100'7"	109'8"	128'1"	
50'	53'10"	58'4"	64'0"	70'9"	78'1"	86'0"	94'4"	102'11"	111'10"	130'0"	
60'	63'3"	67'1"	72'1"	78'1"	84'10"	92'2"	100'0"	108'2"	116'7"	134'1"	
70'	72'10"	76'2"	80'7"	86'0"	92'2"	98'6"	106'4"	114'0"	122'1"	138'10"	
75'	77'7"	80'9"	85'0"	90'2"	96'0"	102'7"	109'8"	117'2"	125'0"	141'6"	
80'	82'6"	85'5"	89'5"	94'4"	100'0"	106'4"	113'2"	120'5"	128'1"	144'3"	
90'	92'2"	94'10"	98'6"	102'11"	108'2"	144'0"	102'5"	127'3"	134'6"	150'0"	
100'	102'0"	104'5"	107'8"	111'10"	116'7"	122'1"	128'1"	134'6"	141'5"	156'3"	
110'	111'10"	114'0"	117'1"	120'10"	125'4"	130'5"	136'0"	142'2"	148'8"	162'9"	
120'	121'8"	123'8"	126'6"	130'0"	134'2"	138'11"	144'3"	150'0"	156'2"	169'8"	
130'	131'6"	133'5"	136'0"	139'3"	143'2"	147'8"	152'8"	158'1"	164'0"	176'11"	
140'	141'5"	143'2"	145'7"	148'8"	152'4"	156'6"	161'3"	166'5"	172'0"	184'5"	
150'	151'4"	153'0"	155'3"	158'1"	161'7"	165'6"	170'0"	174'11"	180'3"	192'0"	
160'	161'3"	162'9"	164'11"	167'7"	170'11"	174'8"	178'11"	183'6"	188'8"	200'0"	
170'	171'2"	172'8"	174'8"	177'2"	180'3"	183'10"	187'11"	192'4"	197'3"	208'0"	
180'	181'1"	182'6"	184'5"	186'10"	189'9"	193'2"	197'0"	202'3"	205'11"	216'4"	
190'	191'1"	192'4"	194'2"	196'6"	199'3"	202'6"	206'2"	210'3"	214'9"	224'9"	
200'	201'0"	202'3"	204'0"	206'2"	208'10"	211'11"	215'5"	219'4"	223'7"	233'3"	
210'	211'0"	212'2"	213'9"	215'10"	218'5"	221'4"	224'8"	228'6"	232'7"	241'10"	
220'	210'0"	222'0"	223'7"	225'7"	228'0"	230'10"	234'1"	237'8"	241'8"	250'6"	



Appendix B - Staking a Tent

Stretch and square the tent using the following sequence:

With large tents, we recommend that you pre-measure the stake lines.

Stretch the end (width) of the tent taut and place a small stake in each of the corner fittings to hold it in place.

At the first lace line area, take the side pole fittings and pull the tent away from the corner to stretch the side of the tent. Continue stretching until you reach the end.

Drive a small stake in the last two corner fittings of the tent to hold it in place.

Make sure the tent is square by measuring the diagonal, corner to corner, of your tent. Refer to the Squaring Chart in Appendix A.

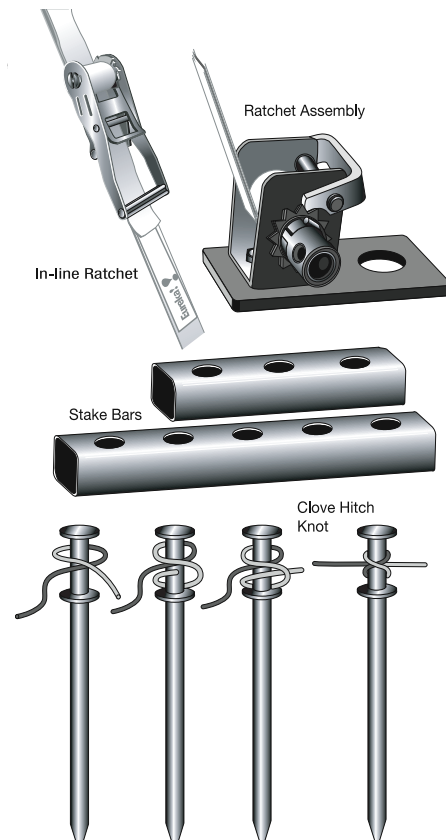
Attach ropes or web straps to the tent fittings according to the tent's schematic. Install optional storm lines by attaching to the center pole flange.

NOTE: Storm lines are not provided and must be purchased separately.

Inspect the tent top, ropes and fittings for any signs of wear, fatigue or breakage. Replace or repair any questionable areas.

Run a string line around the perimeter of the tent connecting the eight corner stakes.

Pull all the remaining ropes out to the stake line according to the schematic. Stake accordingly.



Cover all stakes with safety caps.

Remove the stake line string.

Tie each rope to a corresponding stake using a clove hitch know. See illustration above.

OR - feed web belt through ratchet, pull out excess web and lock into place.

Appendix B - Staking a Tent

NOTE:

Stakes should be driven straight into the ground.

The larger the stake diameter, the greater the holding power.

The deeper the stake, the greater the holding power.

The softer the soil, the lesser holding power and more stakes are required.

Additional holding power may be achieved by cross-staking, gang-staking, double-staking, or by using additional stake plates.

IMPORTANT INFORMATION ABOUT STAKING:

The number of stakes suggested in each Technical Manual or installation instructions are simply a general guideline. It is the tent installer's responsibility, not the manufacturer, to determine the appropriate number of stakes to meet necessary wind loads on the tent installation site.

Regardless of the number of stakes we show in the Technical Manual, we make no representation or warranty as to whether this number of stakes will meet the local tent code or soil conditions present at each tent installation site.



Eureka! does not, nor can it make any suggestions, representation, or warranties about the adequate staking required at each specific installation site.

For additional information on safely installing tents and staking, please feel free to give us a call at 1-800-235-2607 or view IFAI's "Procedural Handbook for the Safe Installation and Maintenance of Tentage" and the IFAI Pocket Guide "Pullout Capacity of Tent Stakes", both available from the IFAI Tent Rental Division - visit <http://tentexperts.org/handbook>.



Appendix C - Lacing a Tent

Layout the tent and lace the sections together using the following sequence:

1. Determine the location and orientation of the tent. Spread drop cloths on the ground.
2. Unroll and layout the tent on the drop cloth. Make sure to align the sections so that the lace edge and the grommet edge are opposite each other. See Figure 1.
3. Where applicable, overlap center pole plates and install the steel pipe and flange assembly. This holds the center pole plates together. Make sure to place the grommet side ON TOP of the rope side. See Figure 2.
4. Start at center pole plates . . . feed 2-3 laces up through the grommets and loop each lace, one through another, to tightly join the sections. See Figure 3.
 - Lace toward the perimeter, or eave, of the tent. Snap the outer rain flap to the rings as you proceed.
 - Tie off the end of the lacing by working it back up the lace line. Stop when the last small loop is over the large loop. Tie a slip knot with the large loop around the two small loops to secure the lace.
 - Return to the center pole plate and finish lacing the section.
 - Continue lacing until all tent sections are secured together.
5. Snap tent sections together with the snap hooks and rings on the eave of the tent.

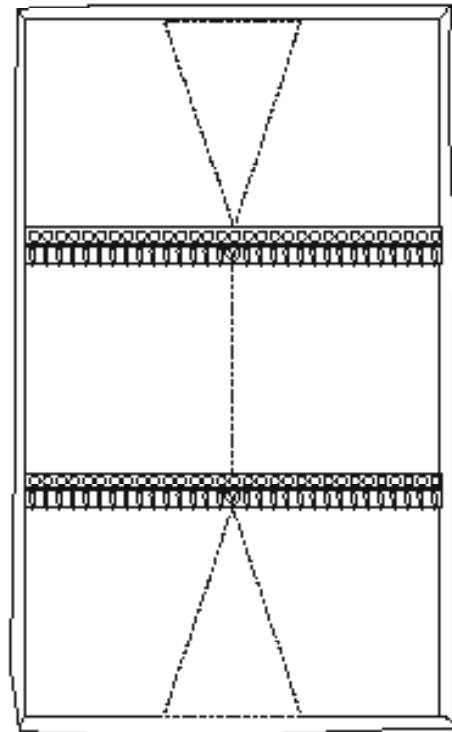


Figure 1

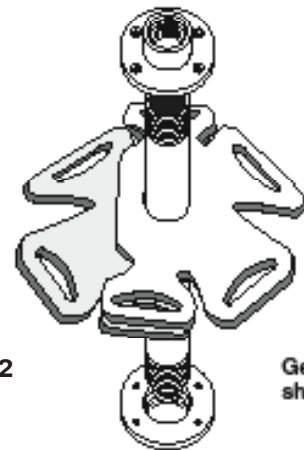


Figure 2

Genesis type shown



Figure 3